Hwa Create Coporation LTD.

RECIPIENT

SPECIFICATIONS

Product No. : X1G003831000400

MODEL : TG-5035CE-06G 16.369MHz

SPEC. No. : A13-1016-0B

DATE: Jan. 20. 2014

SEIKO EPSON CORPORATION

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SPECIFICATIONS

1. Application

This document is applicable to the temperature compensated crystal oscillator (TCXO) that is delivered to **Hwa Create Coporation LTD.** from SEIKO EPSON Corp.

This product is compliant with RoHS Directive.

This Product supplied (and any technical information furnished, if any) by SEIKO EPSON Corporation shall not be used for the development and manufacture of weapon of mass destruction or for other military purposes.
Making available such products and technology to any third party who may use such products or technologies for the said purposes are also prohibited.

This product listed here is designed as components or parts for electronics equipment in general consumer use.
We do not expect that any of these products would be incorporated or otherwise used as a component or part for the equipment, which requires an extra high reliability, such as satellite, rocket and other space systems, and medical equipment, the functional purpose of which is to keep life.

2. Model

The product No. of this crystal oscillator unit is **X1G003831000400**.
The model is **TG-5035CE-06G** (TCXO)

3. Packing

It is subject to the packing standard of SEIKO EPSON Corp.

4. Amendment and abolishment

Amendment and/or abolishment of this specification are subject to the agreement of both parties.

5. Contents

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[1] Characteristics

- Lead Free Reflowable and ultra small SMD(3.2 × 2.5 × 0.9 mm).
- Using the heat-resisting type AT cut quartz crystal allows almost the same temperature soldering as universal SMD IC.
- Operating supply voltage: 2.85V.

[2] Absolute maximum ratings

Parameter	Symbol	Value	Unit	Note
Supply voltage	V_{CC}-GND	-0.3 to 4.5	V	
Storage temperature range	T_stg	-40 to +85	°C	

[3] Operating range

Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power voltage		V_{CC}	2.65	2.85	3.05	V	V_{CC} = 2.85V ± 0.2V
Power voltage		GND	0.0	0.0	0.0	V	
Operating temperature range		T_use	-30	+25	+85	°C	
Output load		Load_R	9	10	11	kΩ	
		Load_C	9	10	11	pF	
	DC-cut capacitor	C_C	0.01			μF	

DC-cut capacitor is not included in our TCXO. Please insert DC-cut capacitor (0.01uF Min.) in output line.

[4] Frequency characteristics

1) Output frequency 16.369000 MHz

2) Frequency characteristics

(Condition : V_{CC} = 2.85V, Load 10 kΩ // 10 pF(DC cut), T_use =+25 °C)

Parameter	Symbol	Value			Unit	Note
		Min.		Max.		
Frequency tolerance	f_tol(osc)	-0.5	-	+0.5	$\times 10^{-6}$	T_use = +25°C ± 2°C Before Reflow
	f_tol *1	-1.5	-	+1.5	$\times 10^{-6}$	T_use = +25°C ± 2°C Reflow cycle : 2times *2
Frequency / Temperature characteristics	fo-Tc	-0.5	-	+0.5	$\times 10^{-6}$	T_use = -30°C to +85°C (Based on frequency at +25°C)
Frequency / Temperature change	fo-Tc /°C	-0.1		+0.1	$\times 10^{-6}$ /°C	T_use = -20°C to +70°C
		-0.2	-	+0.2		T_use = -30°C to +85°C
Frequency / Load coefficient	fo-Load	-0.1	-	+0.1	$\times 10^{-6}$	Load :10kΩ // 10pF ± 10%each
Frequency / Voltage coefficient	fo-V_{CC}	-0.1	-	+0.1	$\times 10^{-6}$	V_{CC}: 2.85V ± 0.2V
Frequency aging	f_age	-1.0	-	+1.0	$\times 10^{-6}$	first year T_use =+25°C

*1 Include initial frequency tolerance and frequency deviation after reflow cycles.

*2 Measurement of frequency deviation is made 1h after reflow soldering.

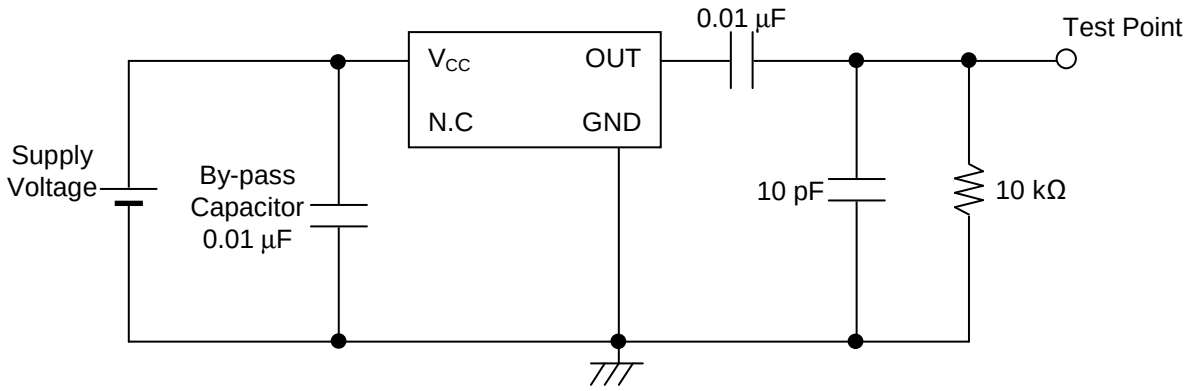
[5] Electrical characteristics

(Condition : V_{CC} = 2.85V, Load 10 kΩ // 10 pF(DC cut), T_use =+25 °C)

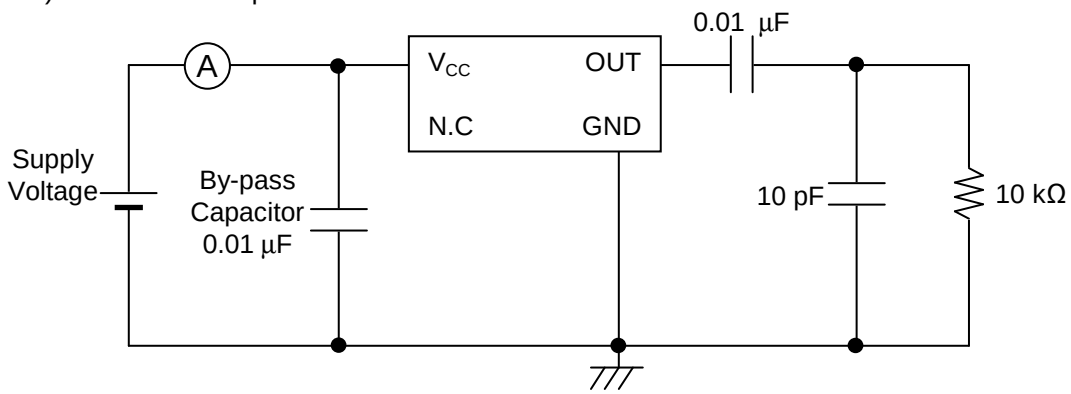
Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Current consumption	I_{CC}	-	-	1.5	mA	
Output level	V_{PP}	0.3	-	1.2	V	Peak to peak voltage
Symmetry	SYM	40	-	60	%	GND Level
Start up time	T_str	-	-	2.0	msec	Until freqency has been reached within ±1 ppm of final freqency.
		-	-	1.5		Until output signal has been reached min90% of final amp.
Drift rate	-	-5	-	+5	$\times 10^{-9}$/s	T_use = -10°C to +60°C
		-10	-	+10		T_use = -30°C to +85°C
G sensitivity	-	-	-	3.0	$\times 10^{-9}$/g	Vibration frequency : 500Hz max.
SSB Phase noise	L(f)			-23	dBc /Hz	Offset:0.1 Hz
				-53		Offset:1 Hz
		-	-	-78		Offset:10 Hz
		-	-	-106		Offset:100 Hz
		-	-	-128		Offset:1 kHz
		-	-	-148		Offset:10 kHz

[6] Test circuit

1) Output Load : 10 kΩ//10 pF



2) Current consumption



3) Conditions

1. Oscilloscope: Impedance Min. 1 MΩ
   Input capacitance Max. 10 pF
   Band width Min. 300 MHz
   Impossible to measure both frequency and wave form at the same time.(In case of using oscilloscope's amplifier output, possible to measure both at the same time.)
2. CL includes probe capacitance.
3. A capacitor (By-pass:0.01 μF) is placed between V_{CC} and GND, and closely to TCXO.
4. Use the current meter whose internal impedance value is small.
5. Power Supply
   Impedance of power supply should be as lowest as possible.
6. GND should apply one point earth.

[7] Environmental and mechanical characteristics

(The company evaluation condition. we evaluate it by the following examination item and examination condition.)

No.	Item	Value *1 Freq. Tolerance [1×10^{-6}] *2 Electrical characteristics	Test method
1	High temp. storage *3	± 2.0	+85 °C × 1000 h
2	Low temp. storage *3	± 2.0	-40 ℃ × 1000 h
3	High temp. with humidity	± 2.0	+85 °C × 85%RH × 1000 h
4	Temp. cycle *3	± 2.0	-40 ℃ to +85 ℃ (30 min × 100 cycle/each)
5	Resistance to Soldering heat (Reflow characteristics)	± 1.0	Reflow furnace with the condition 3 times
6	Drop	± 2.0	150g dummy jig (SEIKO EPSON Standard) drop from 1500 mm height on the concrete 6 directions 3 times.
7	Vibration	± 2.0	10 Hz to 55 Hz amplitude 0.75 mm 55 Hz to 500 Hz acceleration 98 m/s^2 10 Hz → 500 Hz → 10 Hz 15 min / cycle 6 h (2 h × 3 directions)

Notes

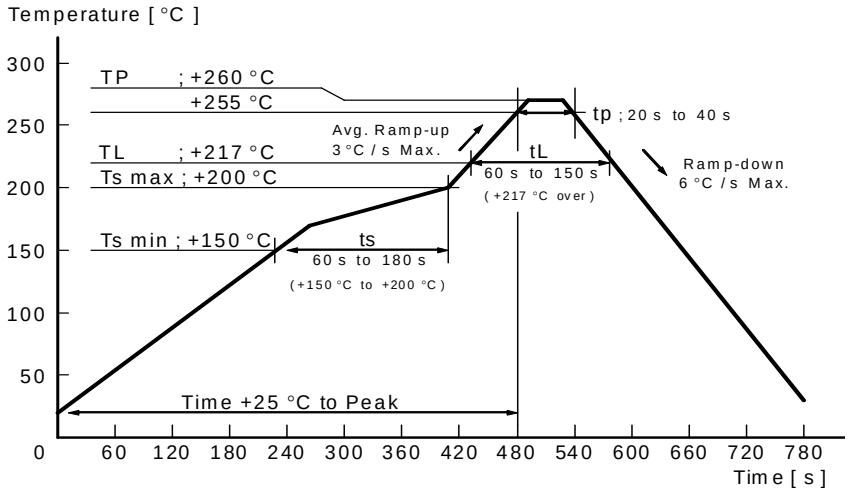
1.*1 each test is independent.

2.*2 measuring 2 h to 24 h later leaving in room temperature after each test.

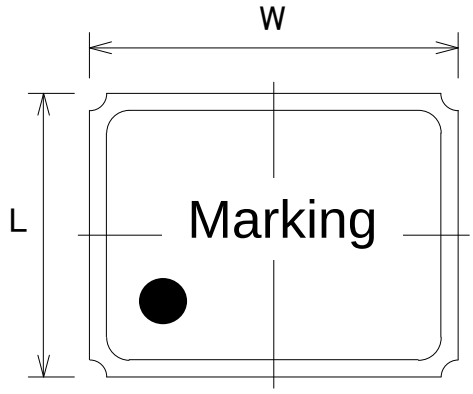
3.*3 Initial value shall be measured after 24 h storage at room temperature Pre-treatment

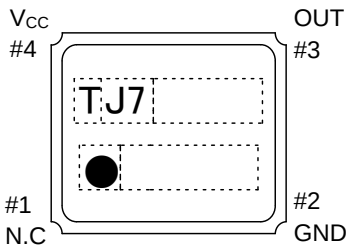
Pre-treatment : Bake (+125°C x 24 h) → Moisture soak (+85°C x 60 % x 168 h) → reflow (3 times)

Reflow condition (follow to IPC / JEDEC J-STD-020C)



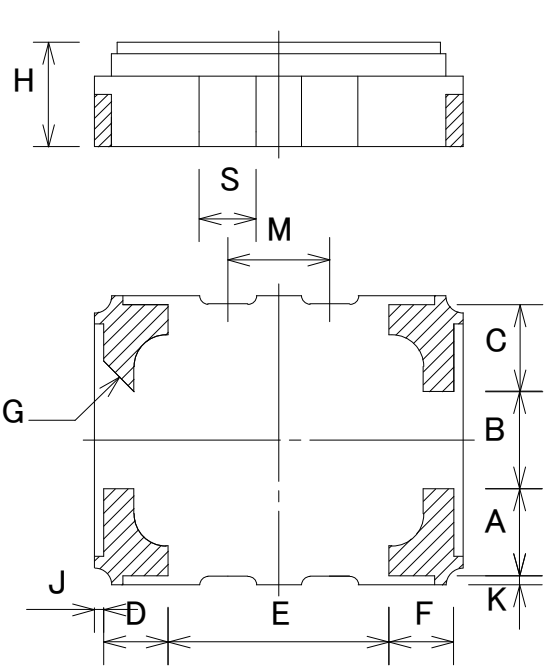
[8] Dimensions And Marking Layout

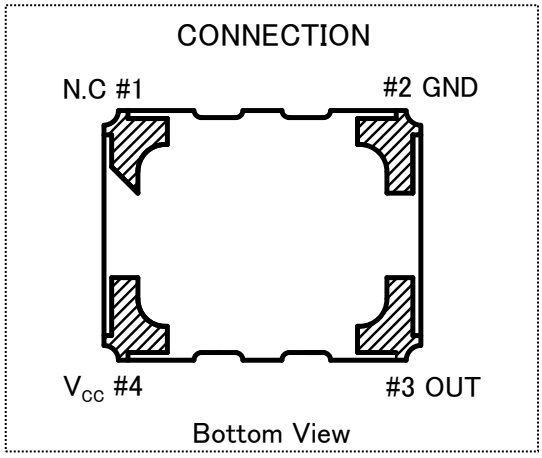




Marking

(1) 1Pin Mark
(2) Arbitrary marking area
(3) T:(ETC) Mark
(4) TCXO Model ID「J7」
(5) TCXO Lot No.
(4 figure)





Material
Base : Ceramics
Terminal : W-Ni-Au
Lid : Fe-Ni-Co

(unit : mm)

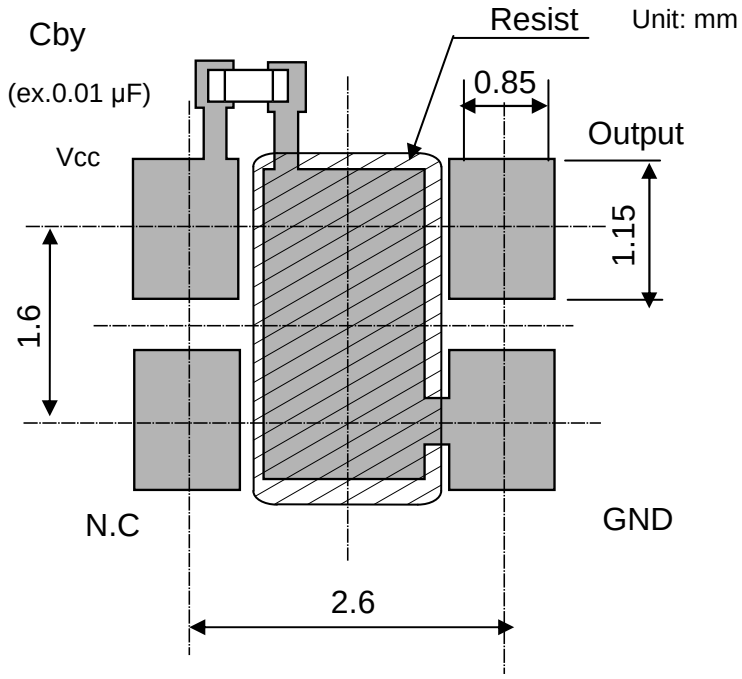
DIM.	MIN.	TYP.	MAX.	DIM.	MIN.	TYP.	MAX.
W	3.05	3.20	3.35	F	-	0.57	-
L	2.35	2.50	2.65	G	-	C0.27	-
H	0.80	0.90	1.00	J	-	0.08	-
A	-	0.765	-	K	-	0.08	-
B	0.76	0.86	0.96	M	0.80	0.90	1.00
C	-	0.765	-	P	0.41	0.46	0.51
D	-	0.57	-	Q	-	0.13	-
E	1.85	1.95	2.05	S	0.40	0.50	0.60

[9] Recommendable patterning

For actual design work, please consider optimum condition together with mounting density, reliability of soldering and mount ability etc.

Do not design any patterns except GND on the shaded area.

Soldering position



[10] Handling precautions

Prior to using this product, please carefully read the section entitled “Precautions” on our Web site (http://www5.epsondevice.com/en/quartz/tech/precaution/) for instructions on how to handle and use the product properly to ensure optimal performance of the product in your equipment. Before using the product under any conditions other than those specified therein, please consult with us to verify and confirm that the performance of the product will not be negatively affected by use under such conditions.

In addition to the foregoing precautions, in order to avoid the deteriorating performance of the product, we strongly recommend that you DO NOT use the product under ANY of the following conditions:

(1) Mounting the product on a board using water-soluble solder flux and using the product without removing the residue of the flux completely from the board. The residue of such flux that is soluble in water or water-soluble cleaning agent, especially the residues which contains active halogens, will negatively affect the performance and reliability of the product.
(2) Using the product in any manner that will result in any shock or impact to the product.
(3) Using the product in places where the product is exposed to water, chemicals, organic solvent, sunlight, dust, corrosive gasses, or other materials.
(4) Using the product in places where the product is exposed to static electricity or electromagnetic waves.
(5) Applying ultrasonic cleaning without advance verification and confirmation that the product will not be affected by such a cleaning process, because it may damage the crystal, IC and/or metal line of the product.
(6) Touching the IC surface with tweezers or other hard materials directly.
(7) Using the product under any other conditions that may negatively affect the performance and/or reliability of the product.
(8) Using the product with power line ripple exceeding 200 mV(p-p) level.

Should any customer use the product in any manner contrary to the precautions and/or advice herein, such use shall be done at the customer’s own risk.

TAPING SPECIFICATION

Ⅰ. Application

This standard will apply to 3.2×2.5 Ceramic package.

Spec：CE package

Ⅱ. Contents

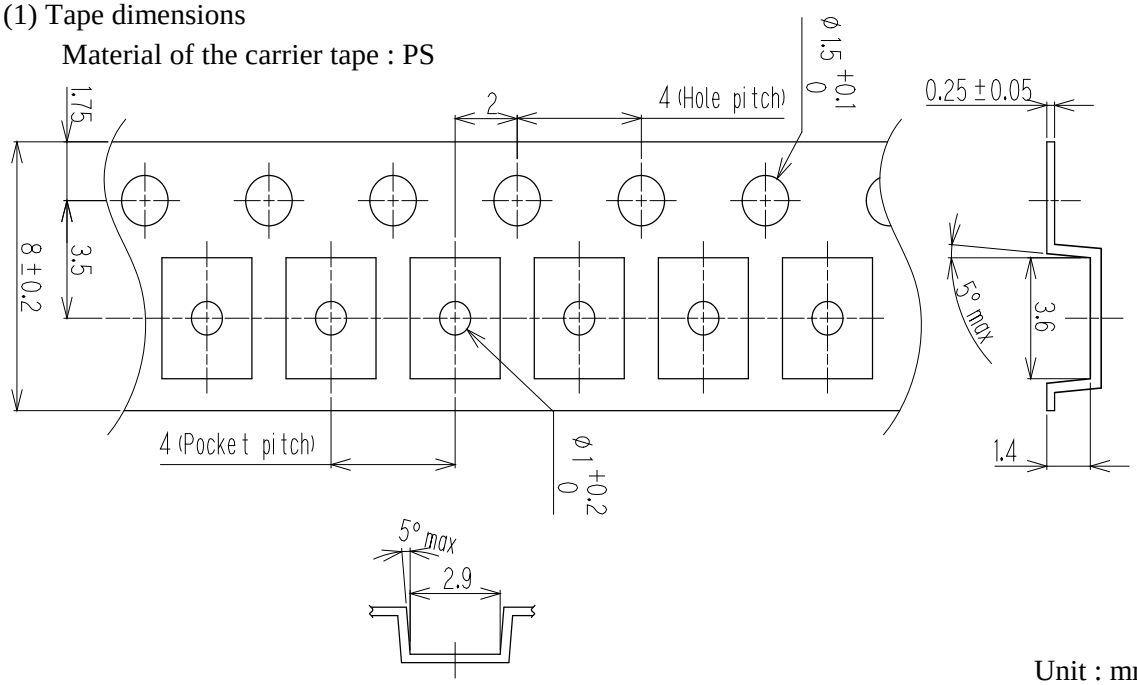
Item No.	Item	Page
〔1〕	Taping specification	1 to 2
〔2〕	Inner carton	3
〔3〕	Shipping carton	
〔4〕	Marking	4
〔5〕	Quantity	
〔6〕	Storage environment	
〔7〕	Handling	

〔1〕 Taping specification

Subject to EIA-481& IEC-60286

(1) Tape dimensions

Material of the carrier tape : PS



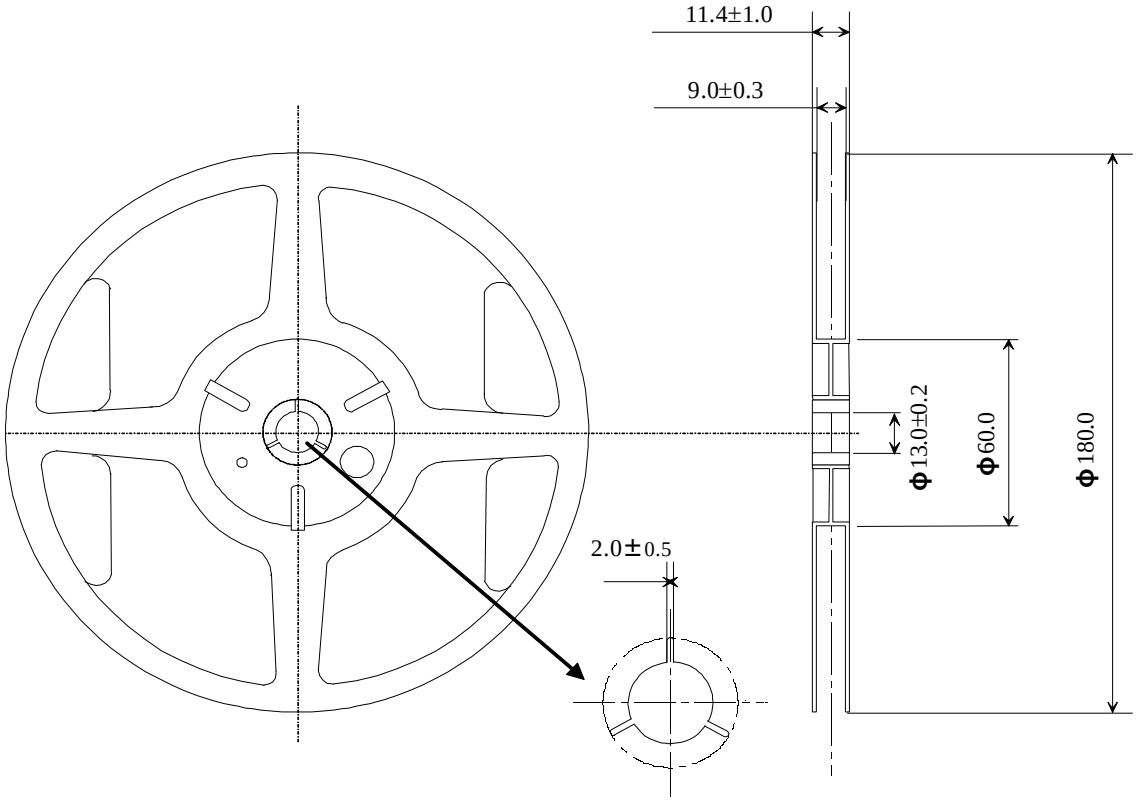
Unit : mm

The radius of each corner is 0.3mm max.

10 feeding holes pitches cumulative tolerance on tape is +/-0.2mm max.

(2) Reel dimensions

Material of the reel : PS

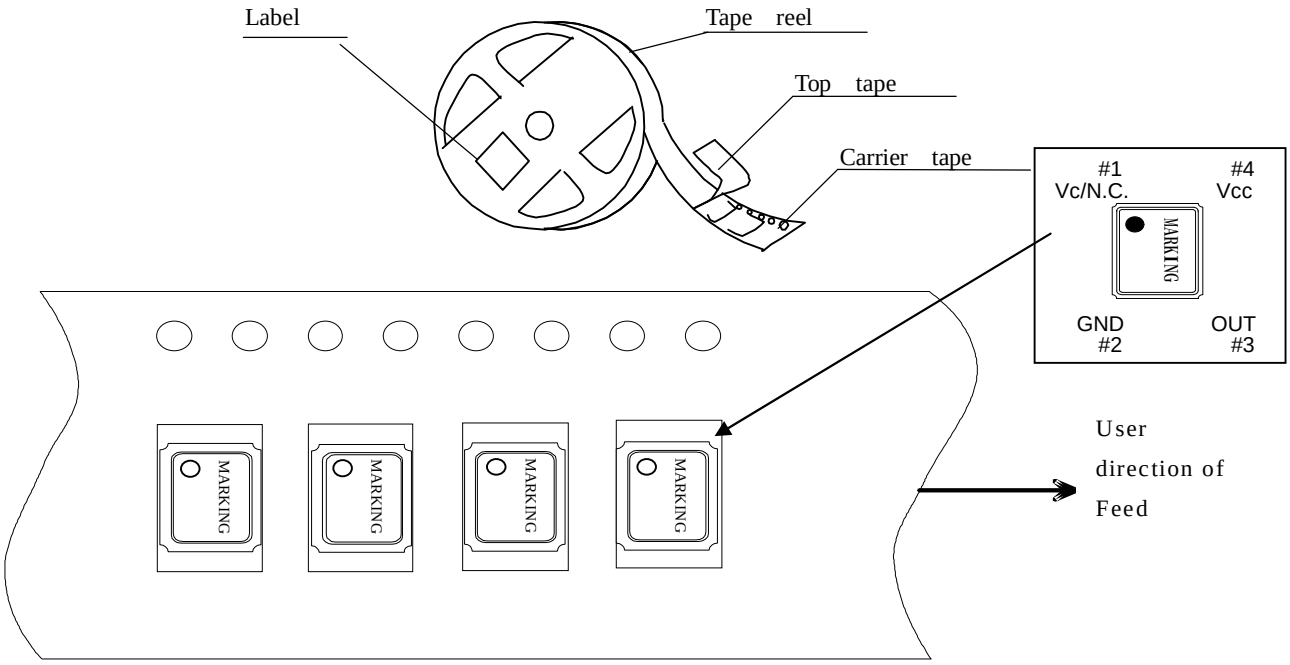


Unit : mm

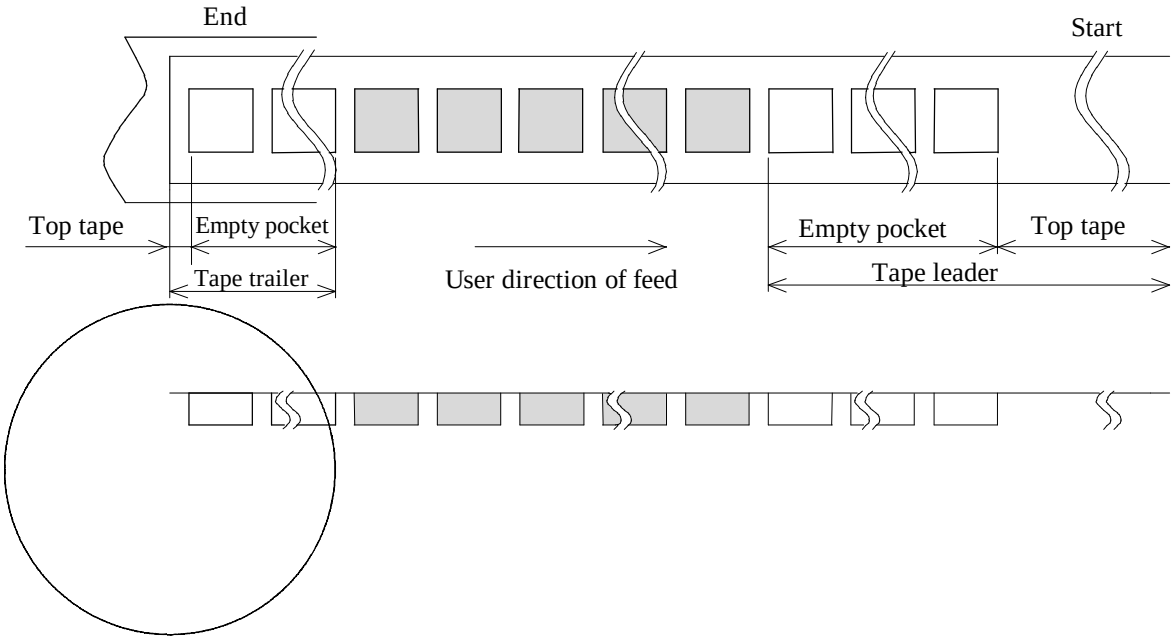
Tolerances for all measurements are ±0.1 mm unless otherwise stated.

(3) Packing

①Tape & reel



②Start & end point

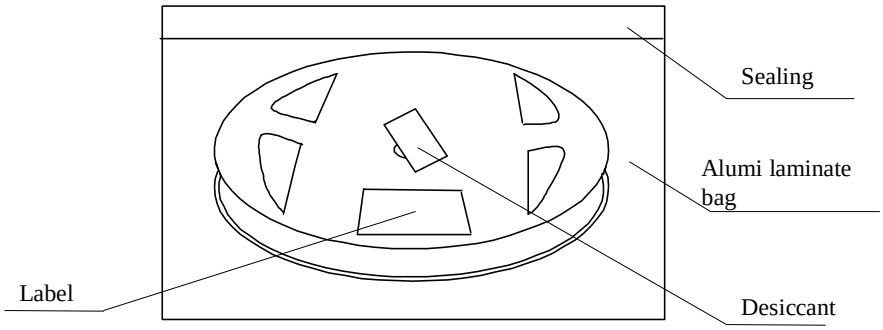


Item		Empty space
Tape leader	Top tape	Min. 200 mm
	Empty pocket	Min. 150 mm
Tape trailer	Top tape	Min. 50 mm
	Empty pocket	Min. 150 mm

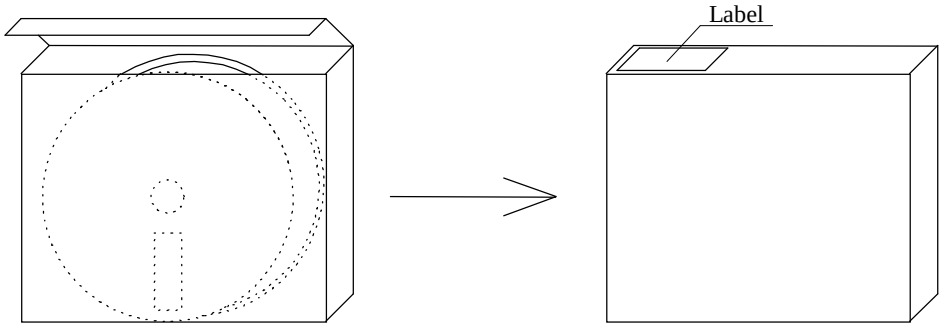
〔2〕 Inner carton

a) Packing to alumi laminate bag

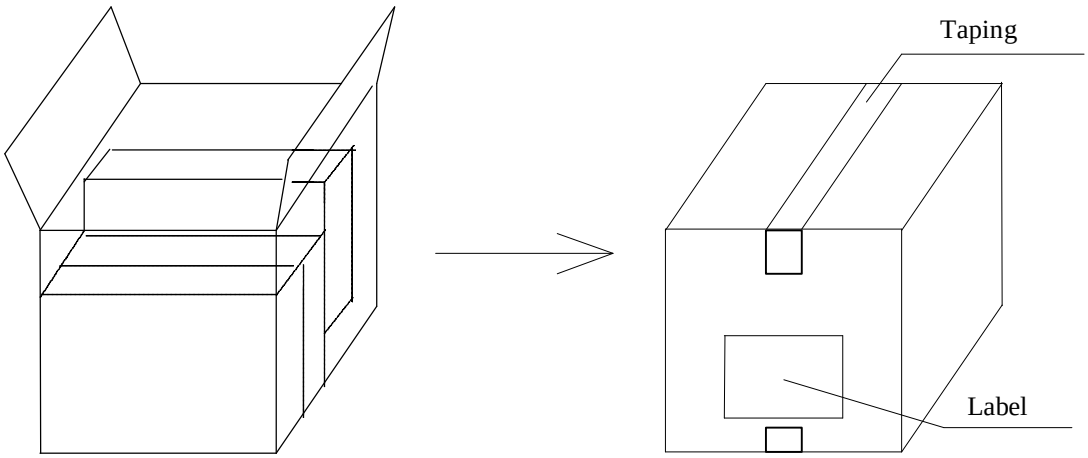
The reel is packed in the vacuum with the alumi laminate bag.



b) Packing to inner carton



〔3〕 Shipping carton



〔4〕 Marking

(1) Reel marking

- Reel marking shall consist of :

1) Parts name
2) Quantity
3) Manufacturing date or symbol
4) Manufacturer's name or symbol
5) Others (if necessary)
6) Pb-Free LF / Halogen Free HF

(2) Inner carton marking

- Same as reel marking.

(3) Shipping carton marking

- Shipping carton marking shall consist of :

1) Parts name
2) Quantity

〔5〕 Quantity

- Max : 2000 pcs/reel Min : 500 pcs/reel

〔6〕 Storage environment

(1) To storage the reel at 15 °C to 35 °C, 25 %RH to 85 %RH of humidity.
(2) To open the packing just before using.
(3) Not to expose the sun.
(4) Not to storage with some erosive chemicals.
(5) Nothing is allowed to put on the reel or carton to prevent mechanical damage.

〔7〕 Handling

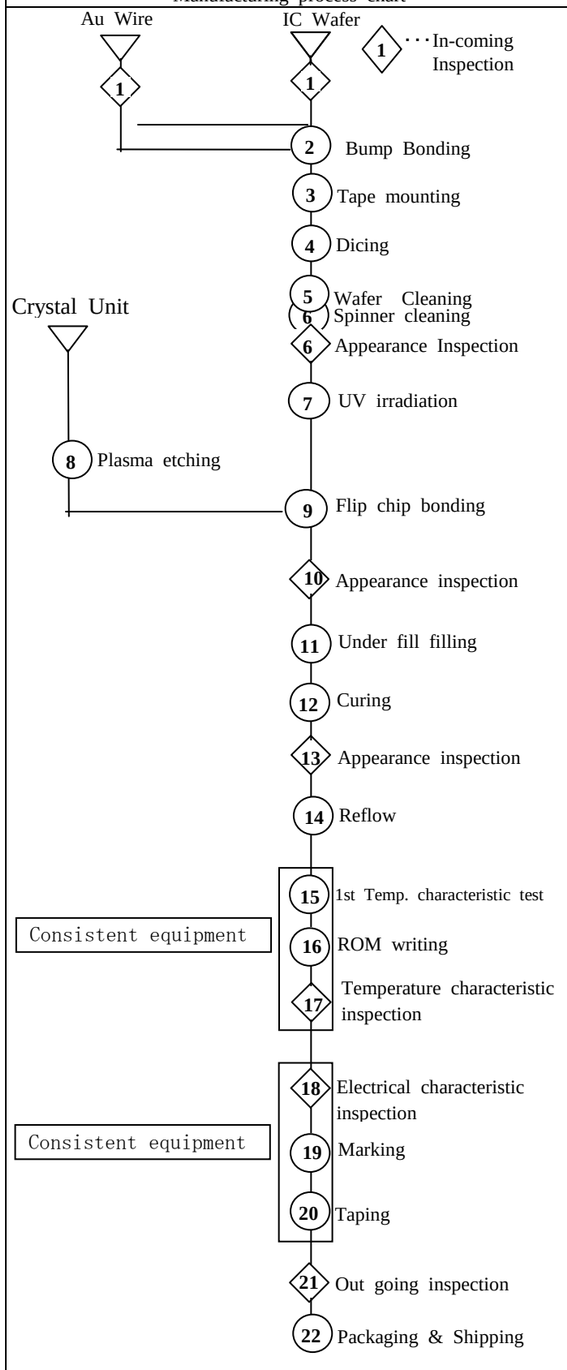
- To handle with care to prevent the damage of tape, reel and products.

- PROCESS QUALITY CONTROL -

No. TG5035CE - 00 – AAE – 1　　CRYSTAL OSCILLATOR : TG-5035CE

'13.09.19
SEIKO EPSON CORP.
Timing Device Business Unit

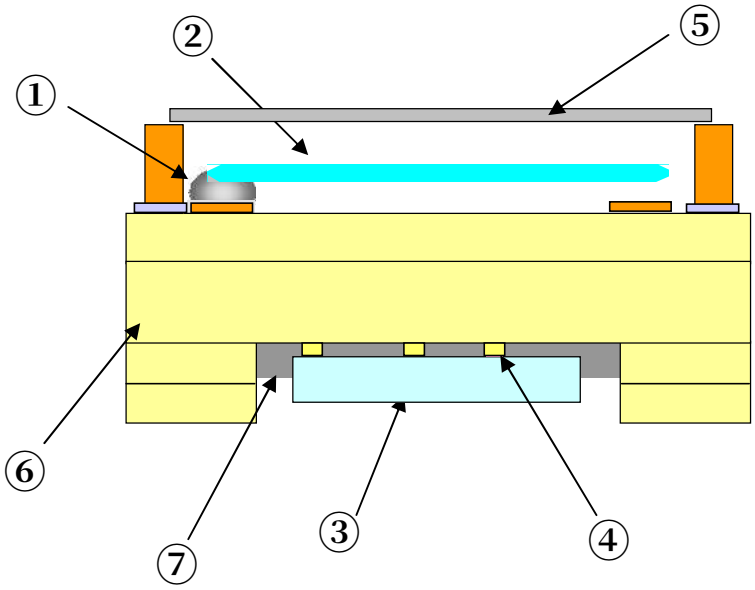
Approved	Checked	Prepared
H.koike		H.suzuki



No.	Section In Charge	Standards	Inspection, Control Item	Instruments	Inspection Methods	Record
1	ETSZ	Purchase specification Delivery card	Appearance	Visual inspection	Every lot	Data sheet
2	ETSZ	Specification (Work standard)	Heater temperature Bump dimension Shear strength	Thermometer Microscope Bond tester	Daily Sampling Sampling	Daily check sheet Data sheet Data sheet
3	ETSZ	Specification (Work standard)	Cutting condition Appearance	Visual inspection	Daily	Daily check sheet
4	ETSZ	Specification (Work standard)	Abrasion loss of Blade	Built-in gauge	Every batch	Tool change check sheet
5	ETSZ	Specification (Work standard)	Water resistance	Built-in meter	Daily	Daily check sheet
6	ETSZ	Specification (Work standard)	Dicing condition	Microscope	Sampling	Data sheet
7	ETSZ	Specification (Work standard)	UV condition	UV intensity meter	Daily	Daily check sheet
8	ETSZ	Specification (Work standard)	Flow rate of O2 and Ar	Built-in meter	Daily	Daily check sheet
9	ETSZ	Specification (Work standard)	Number of US tool shots Number of ejector needle shot. Heater temperature Bump dimension Shear strength	Built-in counter Built-in counter Thermometer Microscope Bond tester	100% 100% Daily Sampling Sampling	Tool change check sheet Daily check sheet Data sheet Data sheet
10	ETSZ	Specification (Work standard)	Flipchip bonding Condition	Microscope	Sampling	Data sheet
11	ETSZ	Specification (Work standard)	Chip coat storage temp. Pot lifetime	Thermometer Built-in timer	Daily 100%	Daily check sheet Tool change check sheet
12	ETSZ	Specification (Work standard)	Curing time Oven temperature	Timer Thermometer	Every batch Daily	Data sheet Daily check sheet
13	ETSZ	Specification (Work standard)	Appearance (FC & Under fill condition)	Microscope	100% Inspection	Data sheet
14	ETSZ	Specification (Work standard)	Reflow profile	Thermometer	Daily	Daily check sheet
15	ETSZ	Specification (Work standard)	Stage temperature	Thermometer	Daily	Daily check sheet
16	ETSZ	Specification (Work standard)	Stage temperature	Thermometer	Daily	Daily check sheet
17	ETSZ	Specification (Work standard)	Stage temperature Temperature characteristic	Thermometer Frequency counter	Daily 100% Inspection	Daily check sheet Data sheet
18	ETSZ	Specification (Work standard)	Frequency, Output-level Current drain, Frequency control range Master confirmation	Multi-meter Freq. counter Oscilloscope	100% Inspection	Data sheet
19	ETSZ	Specification (Work standard)	Appearance Marking	CCD camera	100% Inspection	Data sheet
20	ETSZ	Specification (Work standard)	Peeling off strength Direction	Peel back tester Visual inspection	Daily Sampling Delivery lot	Daily check sheet Data sheet
21	ETSZ	Specification (Work standard)	Frequency, Current drain, Appearance, Dimension	Freq. counter,Multi-meter, Visual inspection Calipers	Sampling	Data sheet
22	Production Control Department (ETSZ & Ina Plant)	Specification (Work standard)	Quantity	Visual inspection	Sampling Delivery lot	Data sheet Delivery record

TG-5035CE　Structure

Section



material Table		
material		Specification
①	Adhesives	Adhesives
②	XTAL blank	ATCut
③	IC	CMOS
④	FC bump	Au bump wire
⑤	Lid	Kovar
⑥	PKG	Ceramic
⑦	UF	Potting resin

TCE-CO-046-01-01		
MGR.	CHK.	ENG.
Y.Shishido		A.Kakumae

RELIABILITY TEST DATA

To

Product Name : TG-50xxCE series

The Company evaluation condition

We evaluate environmental and mechanical characteristics by the following test condition . **OUT-11-0050**

No.	ITEM	TEST CONDITIONS	VALUE *1		TEST Qty [n]	FAIL Qty [n]
			Δ f / f *2 [1 × 10^{-6}]	Electrical characteristics		
1	High temperature storage	+85 °C × 1 000 h	*3 ± 2.0	Satisfy output level after test	22	0
2	Low temperature storage	-40 °C × 1 000 h	*3 ± 2.0		22	0
3	High Temperature with Humidity	+85 ± 2 °C × 85 ± 5 %RH × 1 000 h	*3 ± 2.0		22	0
4	Temperature cycle	-40 °C ⇔ +85 °C 30 min at each temp. 100 cycles	*3 ± 2.0		22	0
5	Drop	150g dummy jig (Epson Standard) drop from 1500 mm height on the concrete 6 directions 3 times.	*3 ± 2.0		22	0
6	Resistance to soldering heat	Convection reflow soldering furnace (3 times)	± 1.0		22	0
7	Vibration	10 Hz to 55 Hz amplitude 0.75 mm 55 Hz to 500 Hz acceleration 98 m/s^2 10 Hz → 500 Hz → 10 Hz 15 min / cycle 6 h (2 h × 3 directions)	*3 ± 2.0		22	0

Notes

1. *1 Each test done independently.
2. *2 Measuring 2 h to 24 h later leaving in room temperature after each test.
3. *3 Initial value shall be measured after 24 h storage at room temperature Pre-treatment
   Pre-treatment : Bake (+125 ℃ × 24 h) →Moisture soak (+85 ℃ × 60 % × 168 h) →reflow (3 times)

QD Business Unit
Production Management Div.

signature Y. Shirahido

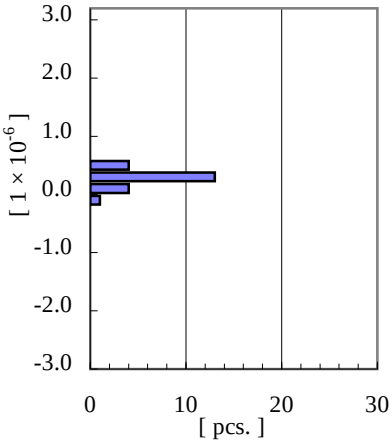
Qualification Data

Product Name : TG-5035CE

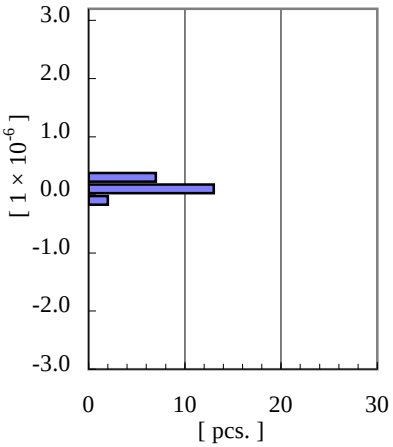
Δ f / f

OUT-11-0050

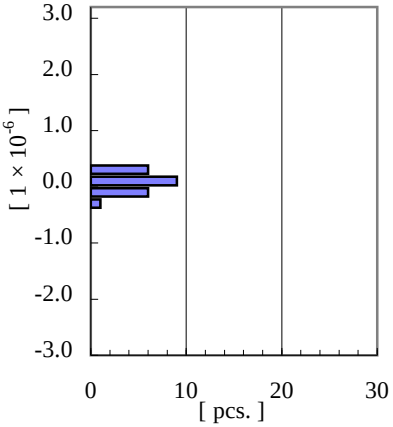
1. High temp. storage
+85 ℃ × 1 000 h



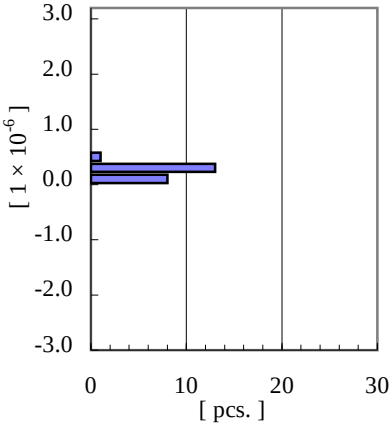
2. Low temp. storage
-40 ℃ × 1 000 h



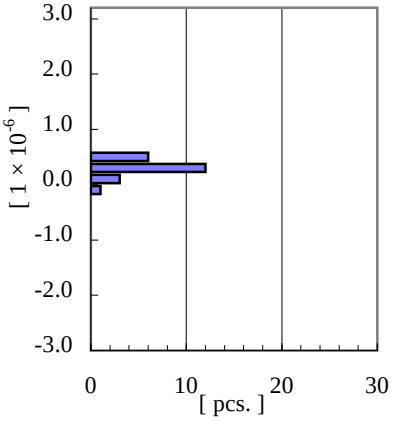
3. Temp. humidity bias
+85 ℃ × 85 %RH × Spec Bias
× 1 000 h



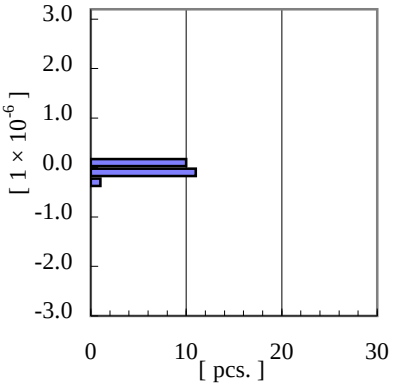
4. Temp. cycle
-55 ℃ ⇔ +125 ℃
100 cycles



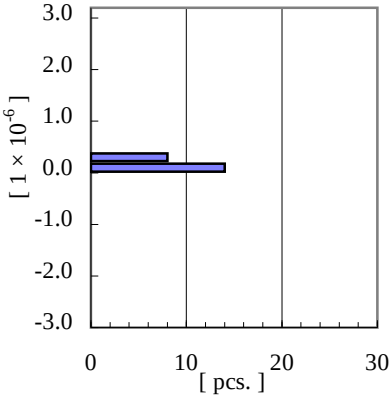
5. Drop
1500 mm × 6dir × 3 times



6. Resistance to
soldering heat
Reflow furnace with the
condition 3 times



7. Vibration
10 Hz to 55 Hz amplitude 0.75 mm
55 Hz to 500 Hz acceleration 98 m/s^2
15 min / cycle 6 h (2 h ×3 directions)



Qualification Data