TCXO SPECIFICATION

Customer：

Customer P/N：

TKD P/N： TC20A026000FACC003

Part Name： SMD VC-TCXO2016

Product Description： 26.000000MHZ

Issue Date： 2020/7/20

CUSTOMER'S APPROVAL

(PLEASE RETURN A COPY WITH APPOVAL)

TKD SCIENCE AND TECHNOLOGY CO.,LTD
泰 晶 科 技 股 份 有 限 公 司

APPROVED	CHECKED	DESIGNER
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REV.	Description of Revision History	Date	Designer	Checked By
A	New revision	2020/7/20	Zhan Chao	Sun XiaoMing

TCXO SPECIFICATION

1.Description : 2016 VC-TCXO

2.Nominal Frequency : 26.000000MHz

3.Electrical Specifications :

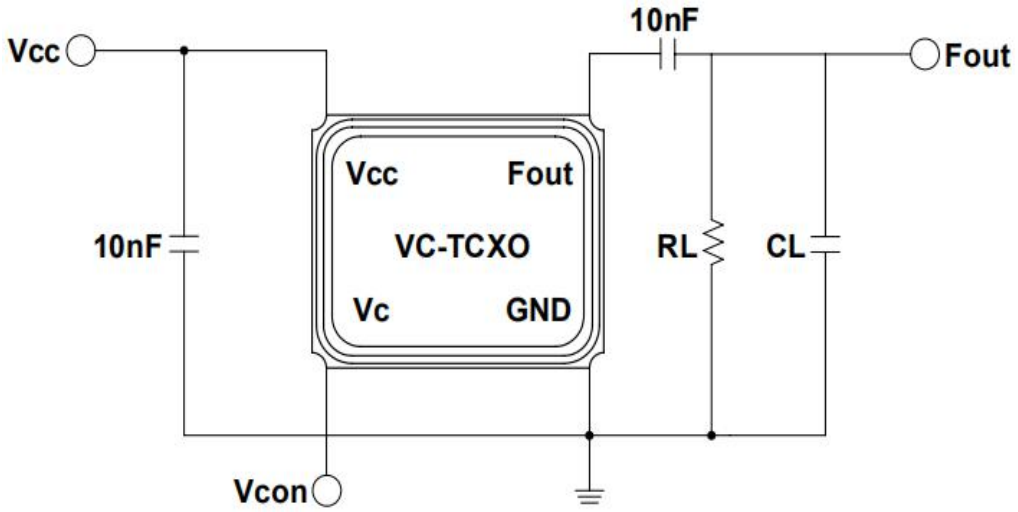
Item	Parameters		Condition	Electrical Specifications			
				MIN	TYP	MAX	UNITS
1	Nominal Frequency			26.000000			MHz
2	Frequency Stability	Vs.Temperature	（Note1）	-2.5		2.5	ppm
3		Vs.Load	±10%	-0.2		0.2	ppm
4		Vs.Supply Voltage	Standard V_{DD}±5%	-0.2		0.2	ppm
5	Operating Temperature Range			-30		85	℃
6	Frequency Tolerance		After 2 times reflow （Note2）	-1.5		1.5	ppm
7	Supply Voltage			1.71	1.80	1.89	V_{DC}
8	Current Consumption					2.0	mA
9	Output Level			0.8			V_{p-p}
10	Output Waveform			Clipped Sine			
11	Output Load			10kΩ //10pF			
12	Duty Cycle			40	50	60	%
13	Control Voltage Range			+0.3	+0.9	+1.5	V
14	Frequency Control Range		Ref +0.9V	±9		±15	ppm
15	Input Impedance			500			kΩ
16	Harmonics					-7.0	dBc
17	Aging		1st Year	-1.0		1.0	ppm
18	Phase Noise	@10 Hz offset	Typical value at 25℃±5℃		-85		dBc/Hz
		@100 Hz offset			-110		dBc/Hz
		@1 kHz offset			-130		dBc/Hz
		@10 kHz offset			-140		dBc/Hz
		@100 kHz offset			-145		dBc/Hz
		@1 MHz offset			-145		dBc/Hz
19	Start-up Time		To 90% of Vp-p			2.0	ms
20	Slope of Frequency Drift over Temperature		（Note3）	-0.2		0.2	ppm/℃
21	Storage Temperature			-45		90	℃

Note1 Refer to frequency at 25±2℃

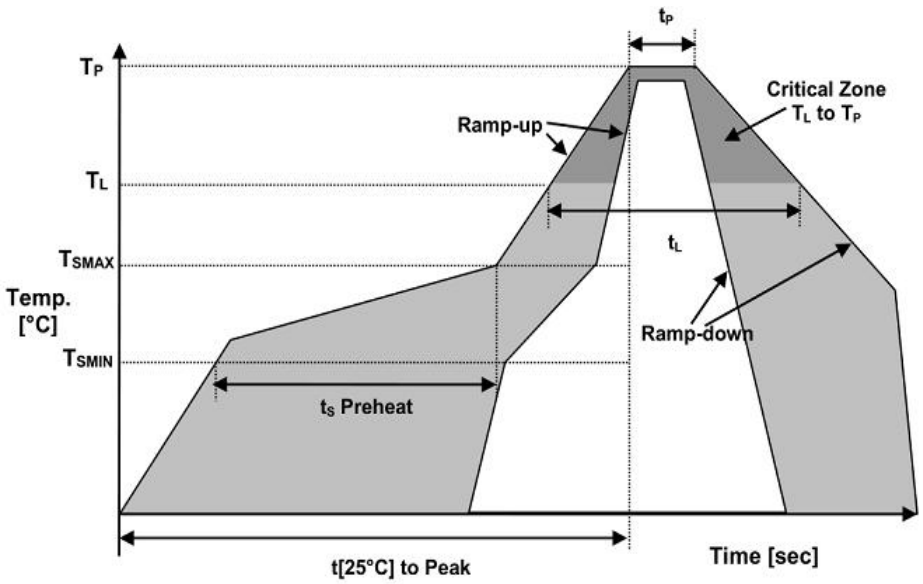
Note2 Refer to nominal frequency

Note3 Vs.Temperature Range （2℃ step，from low to high temperature）

5.TEST CIRCUIT

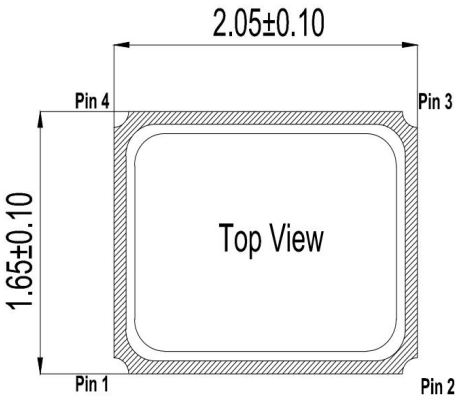


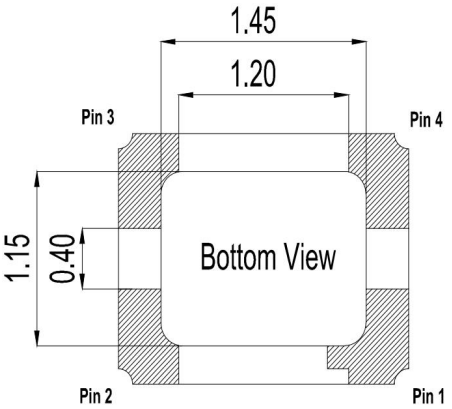
6.RECOMMENDED REFLOW PROFILE

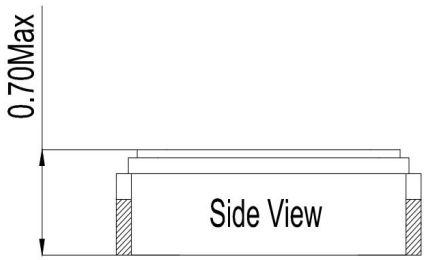


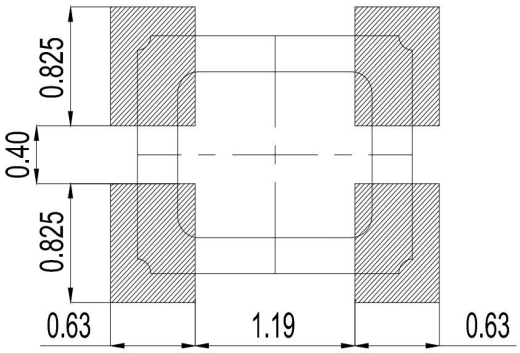
Reflow Profile		
Temperature MIN Preheat	T_{SMIN}	150℃
Temperature MAX Preheat	T_{SMAX}	200℃
Time（T_{SMIN} -T_{SMAX}）	t_S	60-180sec
Temperature	T_L	217℃
Peak Temperature	T_P	260℃
Ramp-up Rate	R_{UP}	3℃/sec max
Ramp-Down Rate	R_{DOWN}	6℃/sec max
Time within 5℃ of Peak Temperature	t_P	10sec
Time t[25℃] to Peak Temperature	t[25℃] to Peak	480sec
Time	t_L	60-150sec

7.PRODUCT DIMENSIONS









Recommended Land Pattern

PIN CONNECTION

Name	Connection
Pin 1	Vcon
Pin 2	GND
Pin 3	Fout
Pin 4	Vcc

8.PRODUCT IDENTIFICATION (MARKING)

T： TKD Logo

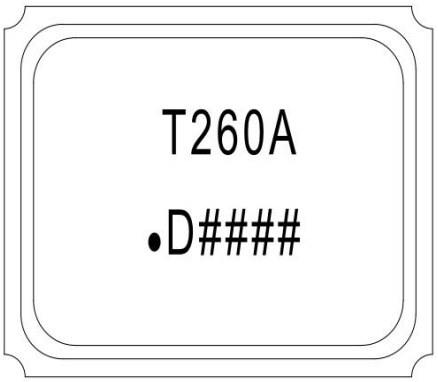
260： Frequency Code

A： Frequency Discrimination Code

●： Pin1 Index

D： Date Code

####： TCXO Lot Code

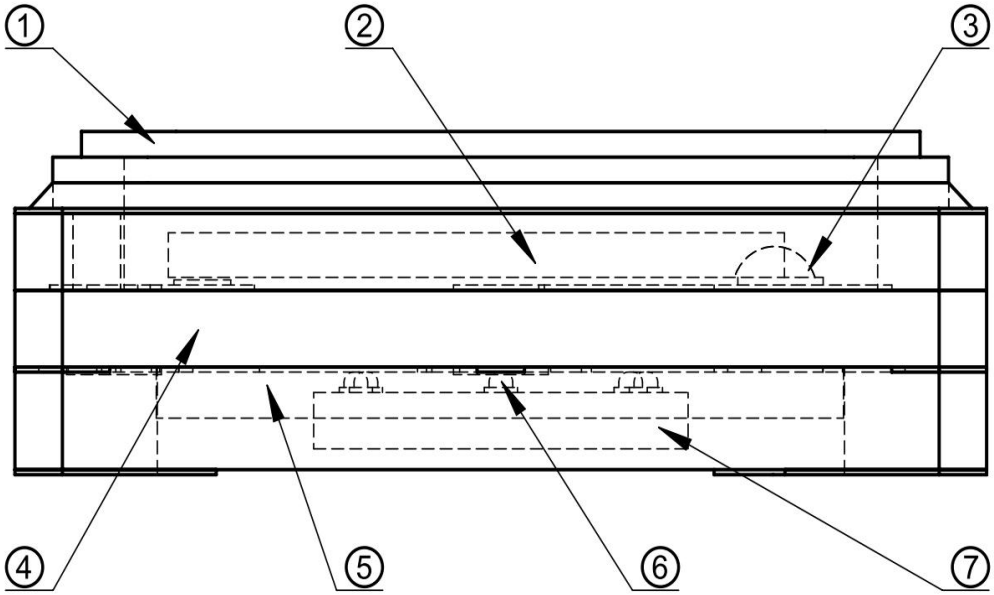


Date Code

Year		2019	2020	2021	2022
		2023	2024	2025	2026
		2027	2028	2029	2030
		2031	2032	2033	2034
Month	JAN	a	n	A	N
	FEB	b	p	B	P
	MAR	c	q	C	Q
	APR	d	r	D	R
	MAY	e	s	E	S
	JUN	f	t	F	T
	JUL	g	u	G	U
	AUG	h	v	H	V
	SEP	j	w	J	W
	OCT	k	x	K	X
	NOV	l	y	L	Y
	DEC	m	z	M	Z

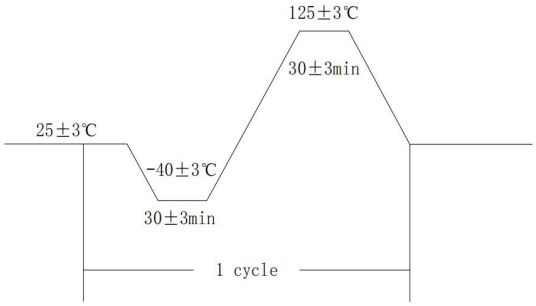
※This date code will be cycled every four years.

9.STRUCTURE ILLUSTRATION



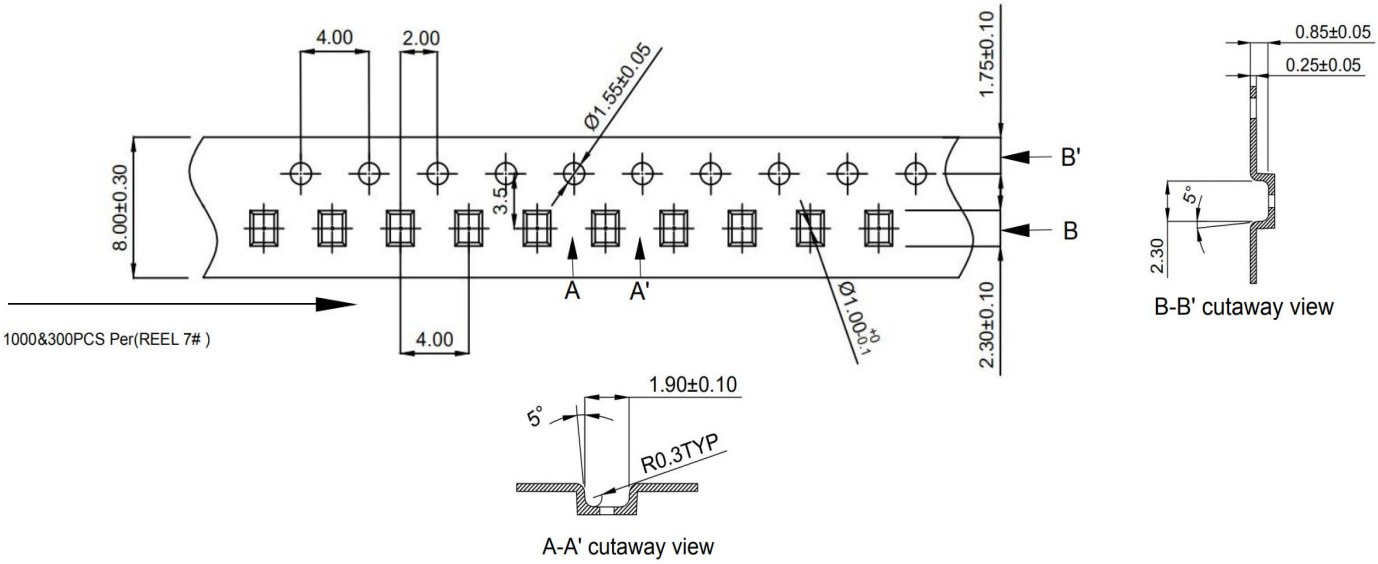
No.	Components	Materials
①	Lid	Fe-Ni-Co Alloy
②	Crystal Blank	SiO_2
③	Conductive Adhesive	Ag+Silicone resin
④	Base	Ceramic+Noble Metal
⑤	Underfill	Epoxy
⑥	Bump	Au
⑦	IC	Si

10.RELIABILITY

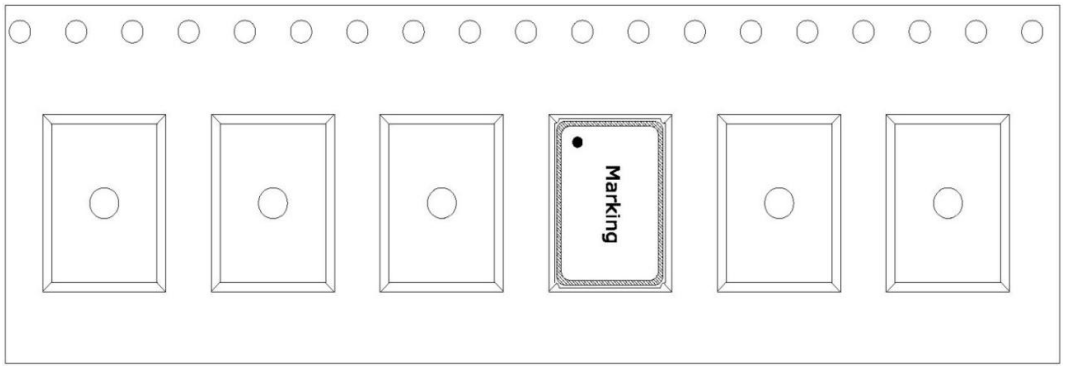
No.	Item	Test Methods	
		Condition	Reference
1	High Temperature Storage	Temperature : 125℃ ± 3℃ Duration : 500 hours	MIL-STD-202 Method108
2	Low Temperature Storage	Temperature：-40℃ ± 3℃ Duration：500 hours	MIL-STD-810F
3	High temperature and humidity	Temperature：85ºC ± 2ºC Humidity：RH 85% Duration：500 hours	MIL-STD-202 Method 103
4	Thermal Shock	 Duration：500 cycles Temperature change within 3 minute	JESD22 Method JA-104
5	High Temperature Operating Life	Temperature : 85℃ Duration：500 hours Vdd Applied	MIL-STD-202 Method 108
6	Vibration	Acceleration：20 g Duration ： 4 hours/each direction Frequency range：55～2k Hz Direction：3 axis	MIL-STD-202 Method 204
7	Mechanical Shock	Acceleration：1000 g Duration：6.0 ms Test cycles：3 times for all 6 axis，half sina	MIL-STD-202 Method 213
8	Drop Test	Height：100 cm Test cycles：10 times With chucking（150g），Marble	
9	Solderability	Soldering bath temperature：245℃ ± 5℃ Duration：3±0.3 second	IEC 60068-2-58
10	Resistance to Soldering Heat	Soldering temperature：260℃ ± 5℃ Duration：10±1 second	MIL-STD-202 Method 210
11	Board Flex	Height：2.5 mm Duration：60s	AEC Q200-005

11.PACKAGE INFORMATION

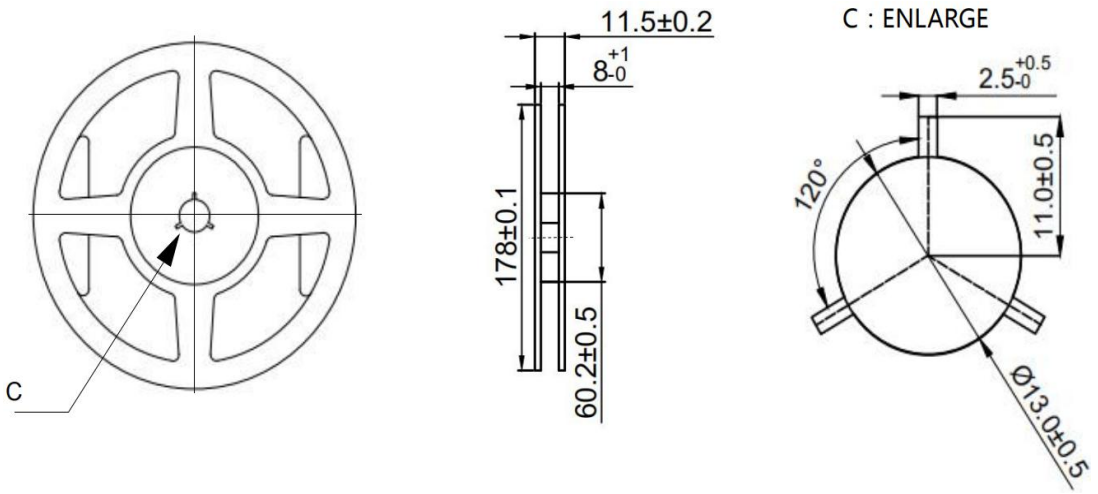
TAPE (CARRIER) DIMENSIONS



THE DIRECTION OF PACKING



REEL DIMENSIONS



Handling Instructions

1. Cautions for Handling

a) Prevention against electrostatic breakdown

Your full attention to static electricity is still requested.

b) Direction

Before mounting the crystal oscillator on board, Please confirm the direction to make sure the GND terminal and the terminal of power supply are not taken wrongly.

2. Prevention against Vibration and Shock

While the product is being transported or mounted onto board, if undue hock and vibration exceeding the specification is put on, there is risk hat the built-in crystal blank is broken.

When undue shock and vibration exceeding the specification is put on the product,please be sure to make confirmation of the product's characteristics.

3. Soldering

In order to assure the reliability of the crystal oscillator, please use the product under the recommended conditions.

4. Surface mounting

a)This product is surface-mounting device.

So, Please pay attention to the following things.

b)Extreme deformation of board may make pattern off, the electrode of terminals off and solder broken.Full attention is requested especially when splitting the board with the oscillator mounted where the camber of the board occurs.

c)In case that automatic mounter is used, please choose the type with small shock generation and make confirmation of the shock before use.

5. Cleaning

Because cleaning will cause change to all characteristics, cleaning is forbidden.

6. Store keeping (method and duration)

Long-time storage in the high/low temperature and high humidity leads to deterioration of solderability. So, please keep the product in the temperature of +5~+35 and humidity of 45~70%.

Moreover, please keep the product in the circumstance with measures against static electricity.

The storage life is 6 months before the pack is opened and please use it within 168 hours after the pack is opened.

(Please keep it with desiccator etc. when you exceed 168 hours after the bag is opened. Please use it after confirming the product solderability.)