TXC CORPORATION
4F, NO. 16, Sec. 2 Chung Yang S Rd., Peitou, Taipei, Taiwan.
TEL : 886-2-2894-1202 , 886-2-2895-2201 FAX : 886-2-2894-1206 , 886-2-2895-6207 www.txccorp.com

SPECIFICATION FOR APPROVAL

CUSTOMER	:	
PRODUCT TYPE	:	HC-49/S SMD
NOMINAL FREQ.	:	27.000000MHz
TXC P/N	:	9C27000013
REVISION	:	A3
CUSTOMER P/N	:	
PM / SALES	:	
DATE	:	

CUSTOMER SIGNATURE & Date

(1) TXC requires one copy returned with signature and title of authorized individual that signifies acceptance of the attached specifications.

(2) Orders received and accepted by TXC after return of signed copy of specification will be produced per these specifications.

(3) Any changes to these specifications must be agreed upon by both parties and new revision of the Product Specification Sheet will be issued.

(4) Any issuance of purchase order prior to consigning back the Approval page of "Specification Sheets" from customers will be regarded as the agreement on the contents of these specifications.

Attachment: Product Specification Sheet

1
2
3
4
5

RoHS Compliant

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PRODUCT SPECIFICATION SHEET

PRODUCT TYPE	:	HC-49/S SMD
NOMINAL FREQ.	:	27.000000MHz
TXC P/N	:	9C27000013
REVISION	:	A3

PE/RD	QA	MFG
Simon Wang		Shu-Chen ko
2010/8/25	*2010/8/25*	*2010/8/25*

NOTE:

(1)Lead Free Products are "Directive 2002/95/EC of The European Parliament of 27 January 2003 on the restriction of the use of certain hazardous substances (RoHS) in electrical and electronic equipment" Compliant (Attachment: SGS Test Report).

(2)Revision "Sx" is for engineering samples only. PE/RD's approval required.

(3)Revision "Ax" is production ready. PE, QA and MFG's approval required

RoHS Compliant

Rev	Revise page	Revise contents	Date	Ref.No.	Reviser
A1	N/A	Initial Released	2005/9/7	N/A	Shu-Chen Ko
A2	N/A	Form Change " E "	2009/7/28	ECN-08P112702	Shu-Chen Ko
A3	8	Modify Reliability Specifications	2010/8/25	ECR-10A081301	Shu-Chen Ko

CONTENT

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• ELECTRICAL SPECIFICATIONS	4
• DIMENSIONS	5
• SUGGESTED REFLOW PROFILE	5
• MARKING	6
• PACKING	7
• RELIABILITY SPECIFICATIONS	8

ATTACHMENT(S) (optional)

TESTING DATA

- ELECTRICAL CHARACTERISTICS TEST — A ☐ YES ☑ NO
- TEMPERATURE CHARACTERISTICS TEST — B ☐ YES ☑ NO

ELECTRICAL SPECIFICATIONS

Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

Ambient temperature : 25+/-5°C

Relative humidity : 40%~70%

If there is any doubt about the results, measurement shall be made within the following limits:

Ambient temperature : 25+/-1°C

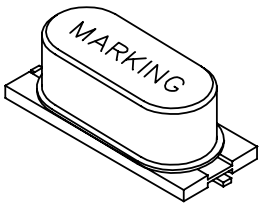
Relative humidity : 40%~70%

Measure equipment

SAUNDERS 250A/250B CRYSTAL IMPEDANCE METER.

Crystal cutting type

The crystal is using AT CUT (thickness shear mode).

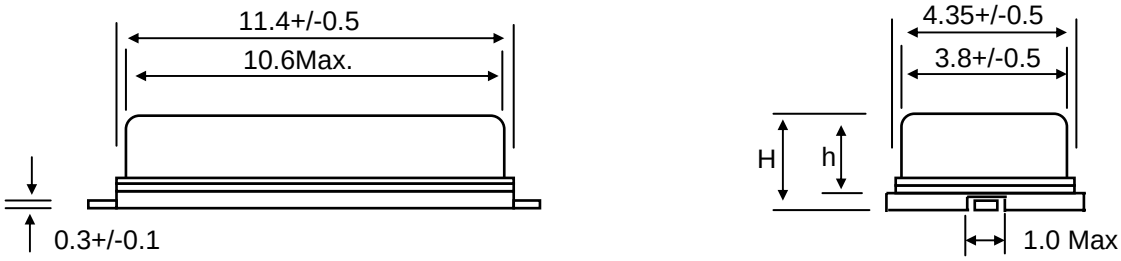


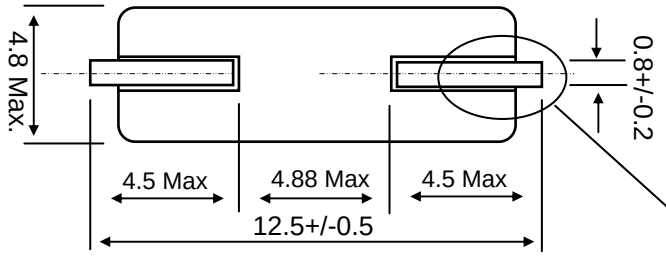
please refer to marking code page

1.	Nominal Frequency	27.000000 MHz
2.	Oscillation Mode	Fundamental
3.	Load Capacitance	18.0 pF
4.	Frequency Tolerance (25 °C)	+/- 30 ppm
5.	Effective Series Resistance	20 Ohms Max.
6.	Shunt Capacitance (C0)	7.0 pF Max.
7.	Motional Capacitance (C1)	N/A
8.	Drive Level	100 uW Typ.
9.	Operation Temperature Range	-10 °C ~ +60 °C
10.	Stability Over Temperature Range	+/- 30 ppm (related to 25 °C)
11.	Insulation Resistance	500 MOhms Min. at DC 100V
12.	Attenuation of Spurious Frequency Amplitude	N/A
13.	Ratio of Holder to Motional (C0/1)	N/A
14.	Storage Temperature	-40 °C ~ +85 °C
15.	Aging	+/- 5.0 ppm/year
16.	Weight	0.58 g +/- 0.05g

DIMENSIONS

UNIT:mm

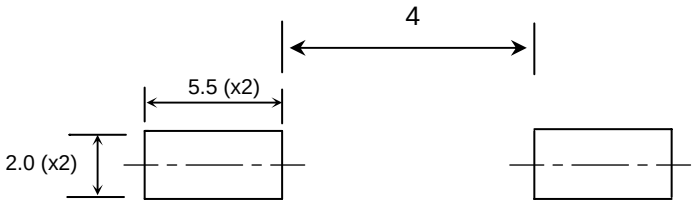




CHOOSE	TYPE	H(SMDHIGH)	h(BODY HIGH)
■	S3	3.8+/-0.3	3.3+/-0.3
□	S2	3.0+/-0.3	2.3+/-0.3

Solder Coating
(Sn-Ag-Cu Pb Free Coating)

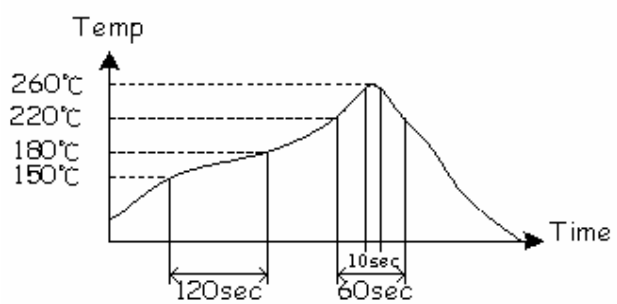
Suggested Layout



SUGGESTED REFLOW PROFILE

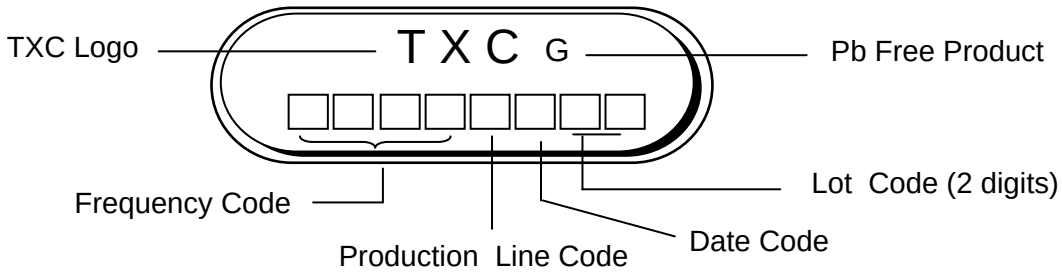
Total time : 200 sec. Max.

Solder melting point :220 °C



MARKING

Marking For Pb Free Parts：



Date Code:

YEAR \ MONTH	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
2009 2013 2017 2021 2025	A	B	C	D	E	F	G	H	J	K	L	M
2010 2014 2018 2022 2026	N	P	Q	R	S	T	U	V	W	X	Y	Z
2011 2015 2019 2023 2027	a	b	c	d	e	f	g	h	j	k	l	m
2012 2016 2020 2024 2028	n	p	q	r	s	t	u	v	w	x	y	z

*This date code will be cycled every four years.

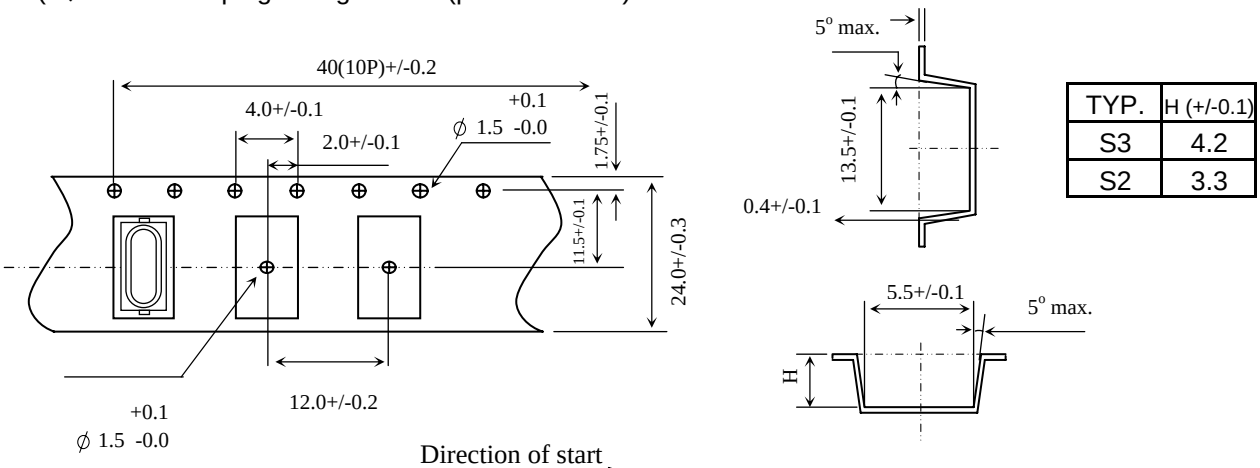
For example： Marking



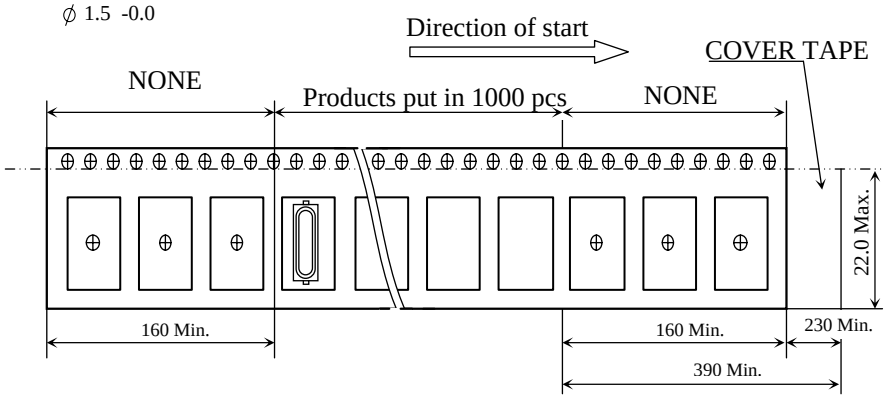
Introduction：
Pb Free Product
49S 27.000 MHz
Made in NGB 2009/JAN 01Lot

(A) Tape and reel configuration:(Unit：mm)

(a) Emboss taping configuration. (per EIA-481-2)

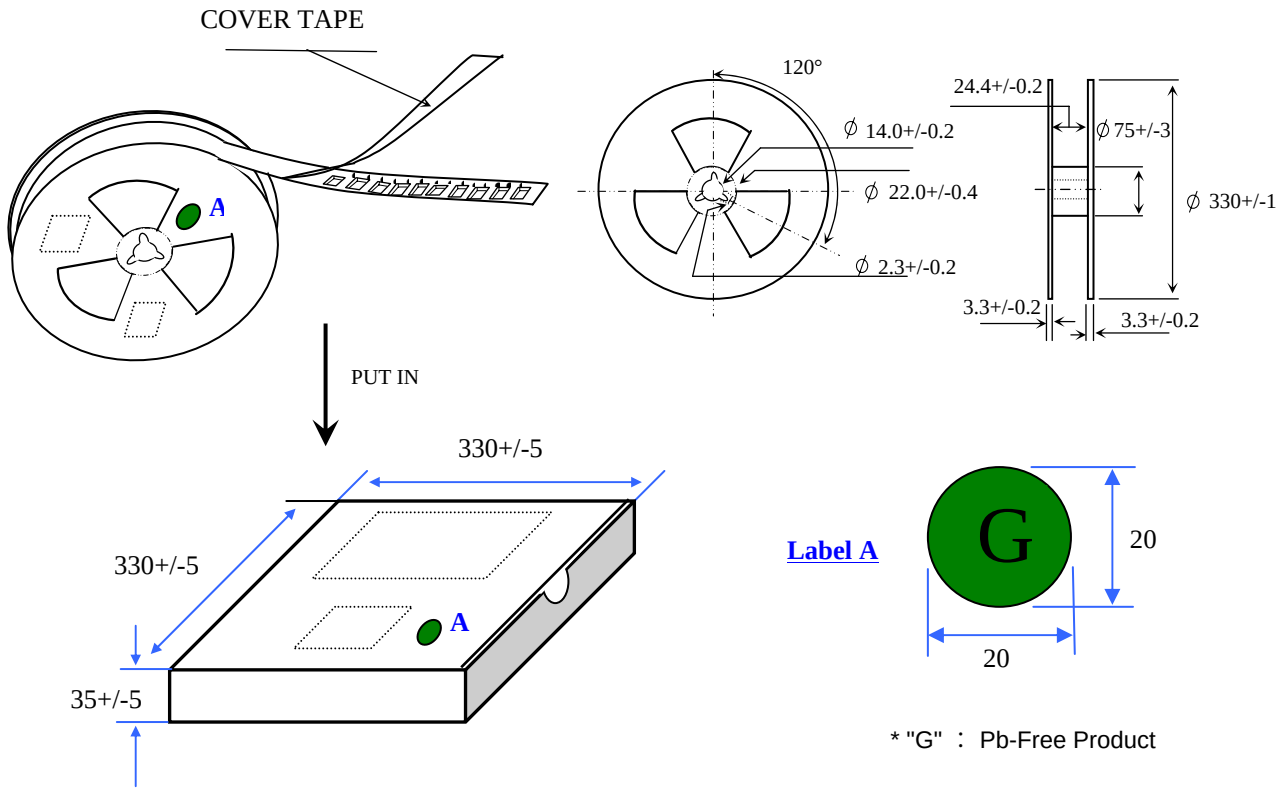


TYP.	H (+/-0.1)
S3	4.2
S2	3.3



(b) Reel configuration.

(B) Packing & Label :(Unit：mm)



Label A

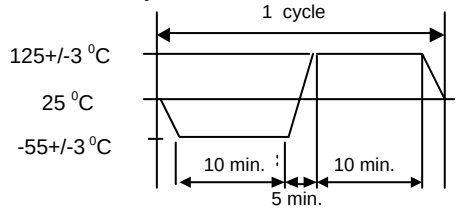
* "G" ： Pb-Free Product

■ RELIABILITY SPECIFICATIONS

1.Mechanical Endurance

No.	Test Item	Test Methods		REF.DOC
1.1	Drop Test	50 cm height, fall freely onto firm wood for 3 times.		JIS C6701
1.2	Mechanical Shock	Half sine wave, 1000 G , 0.5 m Sec. , 3 times for all 3 directions.		MIL-STD-202
1.3	Vibration	Frequency range Amplitude Sweep time Pendicular axes each test time	10 ~ 55 Hz 1.52 mm 1 minute 2 hours (Total test time 6 hours)	MIL-STD-883
1.4	Gross Leak	Alcohol pressure 5 Kg/ cm^2 for 1 hr ,then electrical test		MIL-STD-883
		125°C FC#40 ,120 Seconds. (1.5 × 10^{-5} $Pa.m^3$/sec)		
1.5	Fine Leak	Helium Bombing 4.5 Kg/ cm^2 for 2 hr		
1.6	Solderability	Temperature Immersing depth Immersion time Flux	235 °C +/- 5°C 0.5 mm minimum 5 +/- 1 seconds Rosin resin methyl alcohol solvent (1 : 4)	MIL-STD-883

2.Environmental Endurance

No.	Test Item	Test Methods		REF.DOC
2.1	Resistance To Soldering Heat	Pre-heat temperature Pre-heat time Test temperature Test time	125 °C 60 ~ 120 sec. 260 +/- 5 °C 10 +/- 1 sec.	MIL-STD-202
2.2	High Temp. Storage	+ 125 °C +/- 3 °C for 500 hours		MIL-STD-883
2.3	Low Temp. Storage	- 40 °C +/- 3 °C for 96 hours		
2.4	Thermal Cycles	-55°C~125°C,Dwell time:10 min,for 100 cycles. 		MIL-STD-883
2.5	High Temp&Humidity	85℃ ± 3℃ , RH 85% , 500 Hrs		JIS-C-5023

* Measure in room temperature after each tests.