TXC CORPORATION

Website: www.txccorp.com

SPECIFICATION FOR APPROVAL

CUSTOMER	:	
PRODUCT TYPE	:	SMD SEAM SEALING X'TAL 3.2×2.5
NOMINAL FREQ.	:	25.000000MHz
TXC P/N	:	7M25000136
REVISION	:	A3
CUSTOMER P/N	:	
PM / SALES	:	
DATE	:	

CUSTOMER SIGNATURE & Date

MSL:Level 1

RoHS Compliant

Pb used in sealing glass material is exempt from EU directive

TXC confidential and proprietary document

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PE/RD	QA	MFG
Robin Huang	Samson Xiong	Jake Liu
24-Jan-19	*24-Jan-19*	*24-Jan-19*

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Rev	Revise page	Revise contents	Date	Ref.No.	Reviser
S1	N/A	Initial released	8-Oct-15	N/A	Xiaoyan Jiang
A1	N/A	S Turn A	29-Mar-16	N/A	Xiaoyan Jiang
A2	4	Cancel Production Location Taiwan, China(Chungking)	9-May-17	ECR-17N052201	Xiaoyan Jiang
A3	4	Add Production Location China(Chungking)	24-Jan-19	ECR-19N012103	Xiaoyan Jiang

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Spec Sheet Contents

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■ ELECTRICAL SPECIFICATIONS

Standard Atmospheric Conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

Ambient temperature : 25±5℃

Relative humidity : 40%~70%

If there is any doubt about the results, measurement shall be made within the following limits:

Ambient temperature : 25±3℃

Relative humidity : 40%~70%

Measure Equipment

Electrical characteristics measured by S&A250B or equivalent.

Crystal Cutting Type

The crystal is using AT CUT (thickness shear mode).

Unit Weight

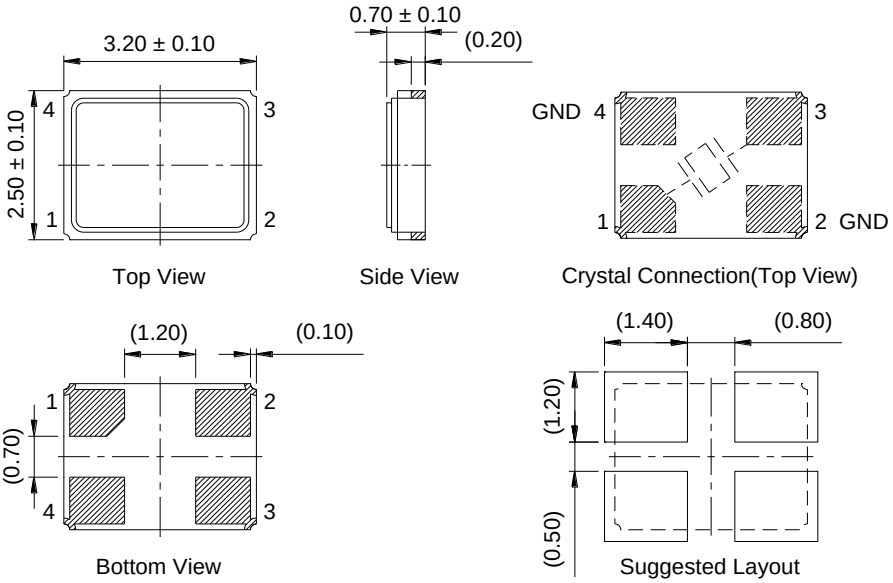
0.018±0.001 g/pcs

	Parameters	SYM.	Electrical Spec.				Notes
			MIN	TYP	MAX	UNITS	
1	Nominal Frequency	FL		25.000000		MHz	-
2	Oscillation Mode	-		Fundamental		-	-
3	Load Capacitance	CL		18		pF	-
4	Frequency Tolerance	-		±5		ppm	at 25 ℃ ± 3 ℃
5	Frequency Stability	-		±15		ppm	Over Operating Temp. Range (Reference 25℃)
6	Operating Temperature	-	-20	~	100	℃	-
7	Aging	-		±1		ppm	1st Year
8	Drive Level	DL	-	100	-	uW	-
9	Effective Resistance Rr	Rr	-	-	30	Ω	-
10	Shunt Capacitance C_0	C_0	-	-	3	pF	-
11	Motional Capacitance C_1	C_1	2.4	-	3.8	fF	-
12	Pulling Sensitivity	TS	3.4	-	5.3	ppm/pF	-
13	Q	-	60	-	-	k	-
14	DLD2	-	-	-	8	Ω	0.01~100uW/10 points
15	FDLD	-	-	-	10	ppm	0.01~100uW/10 points
16	RLD2	-	-	-	30	Ω	0.01~100uW/10 points
17	DLDH2	-	-	-	5	Ω	-
18	FDLDH	-	-	-	5	ppm	-
19	SPUR	-	60	-	-	Ω	±5000ppm/50 points
20	SPFR	-	1000	-	-	dKHz	±5000ppm/50 points
21	SPDB	-	-	-	-3	dB	±5000ppm/50 points
22	Insulation Resistance	-	500	-	-	MΩ	at DC 100V
23	Storage Temperature Range	-	-40	~	105	℃	-

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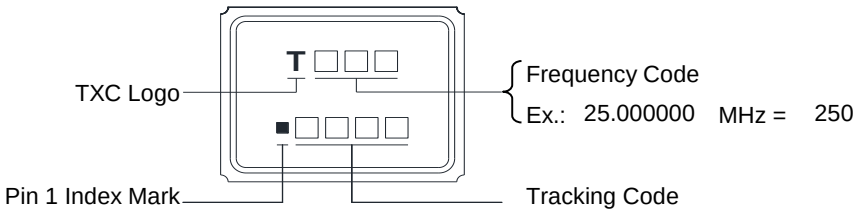
DIMENSIONS

(Unit:mm)



*Coplanarity of solderable areas camber 0.10 mm max.

MARKING

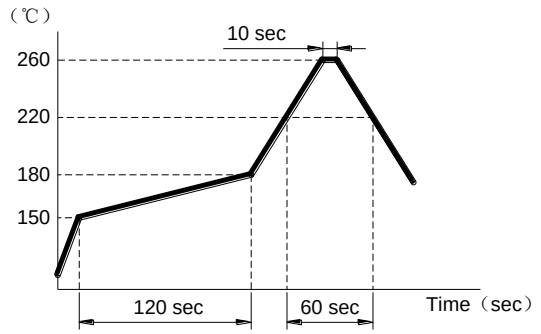


Production Location:China(Ningbo),China(Chungking)

SUGGESTED REFLOW PROFILE

Solder melting point :220±10 ℃, 60 sec. min.

Peak temperature: 260 ± 5 ℃, 10 sec. max.



SUGGESTED MANUAL SOLDER CONDITION

Temperature: 350 ± 10 ℃

Time: 3 sec.

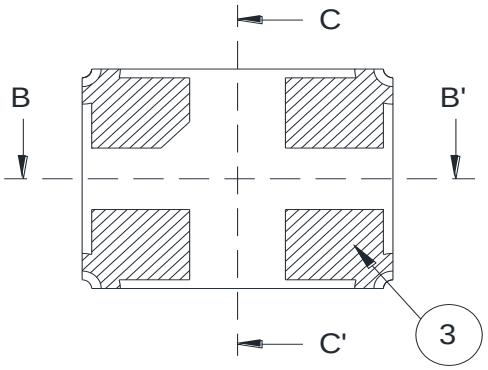
Re-solder times: twice

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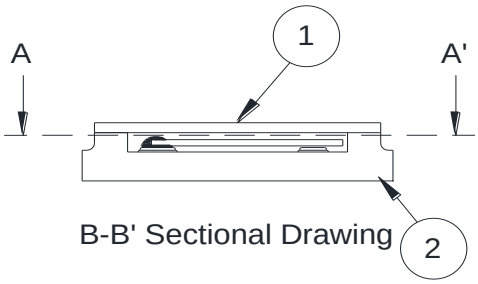
STRUCTURE ILLUSTRATION



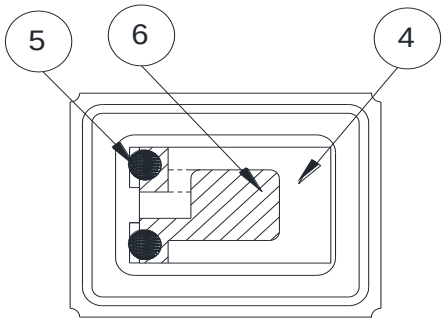
C-C' Sectional Drawing



Bottom View



B-B' Sectional Drawing

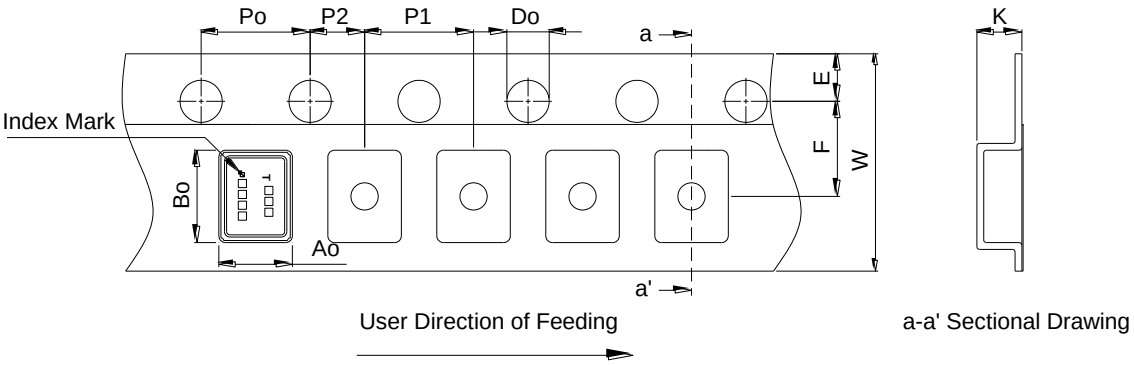


A-A' Sectional Drawing

NO	COMPONENTS	MATERIALS	FINISH/SPECIFICATIONS
1	Lid	Kovar (Fe/Co/Ni)	-
2	Package	Ceramic (AI2O3) + Kovar (Fe/Co/Ni)+ Ag/Cu	-
3	PAD(Part of package)	Au	Tungsten metalize + Ni plating + Au plating
4	Crystal blank	SiO_2	-
5	Conductive adhesive	Resin+Ag	-
6	Electrode	Noble metal	-

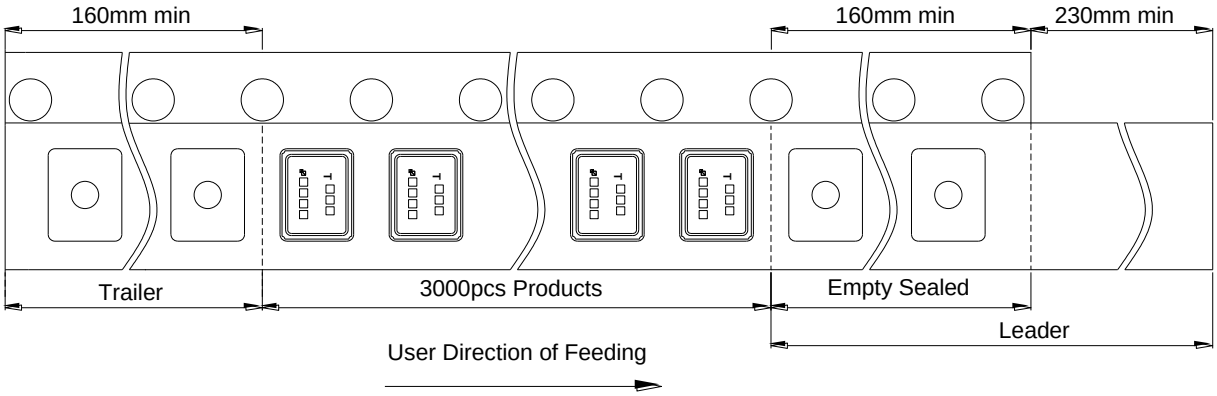
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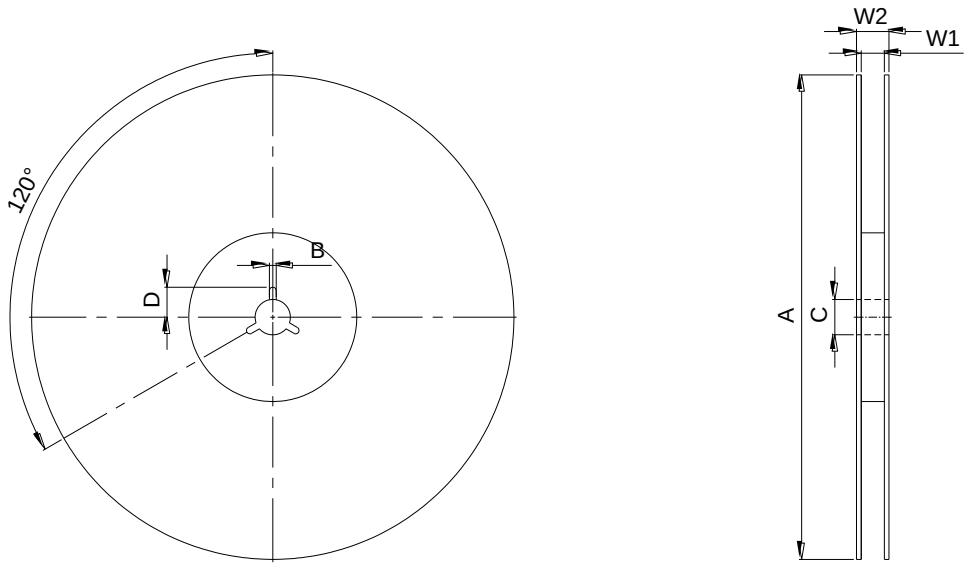
EMBOSS CARRIER TAPE & REEL



DIMENSIONS (Unit:mm)	A0	B0	D0	E	F
	2.70±0.10	3.40±0.10	1.55±0.10	1.75±0.10	3.50±0.10
	K	P0	P1	P2	W
	1.65±0.10	4.00±0.10	4.00±0.10	2.00±0.10	8.00±0.20

REMARK :





DIMENSIONS (Unit:mm)	A	B	C	D	W1	W2
	178.00±1.00	2.75±0.25	13.00±0.50	11.00±0.50	8.50±0.50	11.50±0.20

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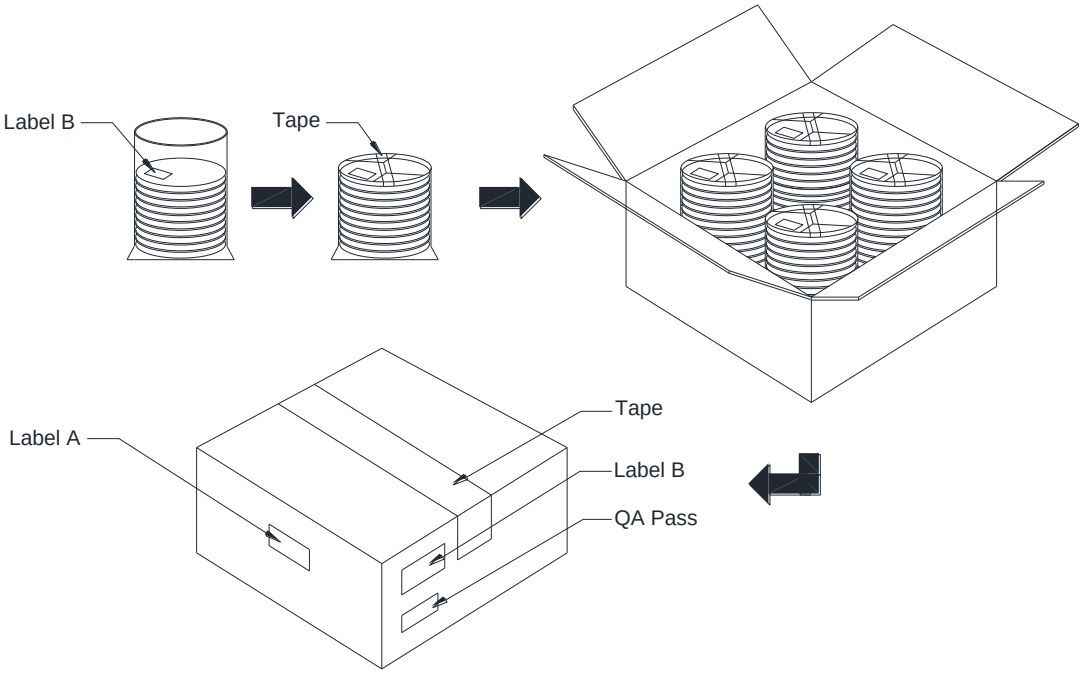
■ PACKING

Reel Quantity :

1. Reel X 6 (6 Reels)
2. Reel X12 (12 Reels)
3. Reel X 25 (12 Reels +13 Reels)
4. Reel X 50 (12 Reelsx2+13 Reelsx2)
5. Reel X100 (12 Reelsx4+13 Reelsx4)

Box Size:

1. L200 X W200 X H140mm
2. L200 X W200 X H250mm
3. L400 X W200 X H250mm
4. L400 X W400 X H280mm
5. L414 X W414 X H340mm



(Label A) Size:100 X 100mm

TXC
Inv No: 00096815
Po No: 21106326- 24- 1
Part No: ▫▫▫▫▫▫▫
Q'ty: 40000 PCS
C/No: 157- 44

(Lable B) Size:80 X 40mm

TXC CORPORATION
DATE CODE: Q'TY: QA PASS 2011/09/02
LOT NO:
PART NO:
FREQ:
RoHS
HF

[STORAGE]

1.Don't be caught in the rain.

2.The storage environment shall be 5℃ ~40℃ temperature and 30% ~ 75%RH humidity and free from the sun shine.

3.If customers have special requirements, we can paste labels according to it.

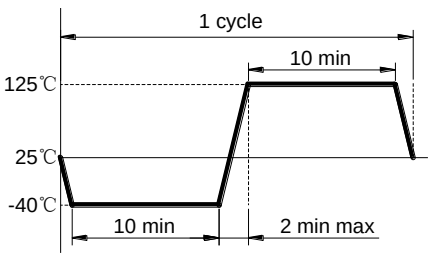
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■ RELIABILITY SPECIFICATIONS

1.Mechanical Endurance

No.	Test Item	Test Methods		Test Criteria
1.1	Drop Test	150 cm height,3 times on concrete floor .		A . C
1.2	Mechanical Shock	Device are shocked to half sine wave (1000 G) three mutually perpendicular axes each 3 times. 0.5 ms duration time		A . C
1.3	Vibration	Frequency range Amplitude Sweep time Perpendicular axes each test time	10 ~ 2000 Hz 1.52 mm/20G 20 minutes 4 Hrs (Total test time 12 Hrs)	A . C
1.4	Solderability	Temperature Immersing depth Immersion time Flux	245 ℃ ± 5℃ 0.5 mm minimum 5 ± 1 seconds Rosin resin methyl alcohol solvent (1 : 4)	E

2.Environmental Endurance

No.	Test Item	Test Methods		Test Criteria
2.1	Resistance to Soldering Heat	Pre-heat temperature Pre-heat time Test temperature Test time	125 ℃ 60 ~ 120 sec. 260 ± 5 ℃ 10 ± 1 sec.	B . C . D
2.2	High Temp. Storage	+ 125 ℃ ± 3 ℃ for 500 ± 12 Hrs		B . C . D
2.3	Low Temp. Storage	- 40 ℃ ± 3 ℃ for 500 ± 12 Hrs		B . C . D
2.4	Temperature Cycle	Total 100 cycles of the following temperature cycle 		B . C . D
2.5	High Temp &Humidity	85℃ ± 3℃ , RH 85% , 500 Hrs		B . C . D

■ RELIABILITY SPECIFICATIONS

	Specifications
A	Frequency change: Within ±5ppm or in customer's specification.
B	Frequency change: Within ±10ppm or in customer's specification.
C	Equivalent series resistance(E.S.R) change: Within ±15% or 10Ω(larger value).
D	After conditioning , quartz crystal units shall be subjected to standard atmospheric conditions for 2 hour, and measured.
E	Minimum 95% of immersed terminal shall be covered with new uniform solder.

Measurement condition

Electrical characteristics measured by S&A250B or equivalent.

NOTE:

1. TXC requires one copy returned with signature and title of authorized individual that signifies acceptance of the attached specifications.

2. Orders received and accepted by TXC after return of signed copy of specification will be produced per these specifications.

3. Any changes to these specifications must be agreed upon by both parties and new revision of the "Product Specification Sheet" will be issued.

4. Any issuance of purchase order prior to consigning back the approval page of "Specification Sheets" from customers will be regarded as the agreement on the contents of these specifications.

5. The green product standard set by TXC is based upon the international standards.Related information is publicly described on the TXC's website, and updated regularly. The document is compliant with the latest green product quality system directives at the time.

6. Revision "Sx" is for engineering samples only. PE/RD's approval required.

7. Revision "Ax" is production ready. PE, QA and MFG's approval required.

8. Inform TXC in advance if you use ultrasonic welding in assembling process .

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