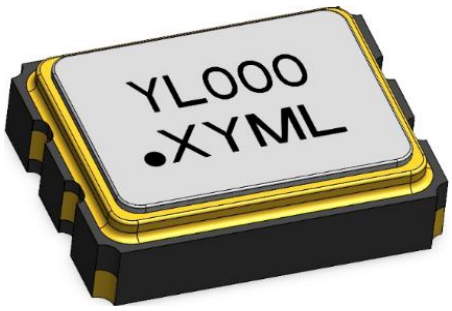
PRODUCT SPECIFICATION SHEET



PRELIMINARY DATASHEET

Customer	–		
Customer P/N	-		
Product Type	CMOS Crystal Oscillator		
Part Number	3L27000001	Version	S0
Part Description	SMD CMOS CXO 3.2 x 2.5		
Nominal Frequency	27.000000MHz		

Prepared	Li Xiang
Reviewed	Huang Jining
Approved	Liu Feng
Date	2024/7/3

Customer's Approval & Date：

广东惠伦晶体科技股份有限公司
中国广东省东莞市黄江镇东环路鸡啼岗段68号
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WEB : http://www.dgylec.com/
TEL : +86 (0) 769 - 38879888
FAX : +86 (0) 769 - 38879889
EMAIL : yl@dgylec.com

MSL1 Moisture Sensitivity Level

Pb Lead-Free

RoHS Compliant

AEC-Q100 Qualified

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PRELIMINARY DATASHEET

ATTENTION

[1] If you intend to use products on the controlling equipment that relate to medical, aeronautical, aerospace, military science, space and etc., please make sure to let us know your intentions in advance.

[2] Ultrasonic related process may cause damage to crystal blank by resonance itself. If ultrasonic related process is used, we strongly recommend to assess the damage risk under related ultrasonic conditions before use in production.

1. History of Specification Revision

Ver.	Contents	Date	Reviser	Remark
S0	Initial released.	2024/7/3	Li Xiang	

PRELIMINARY DATASHEET

2. Electrical Specifications

2.1 Operation conditions

#	Parameter	Min.	Typ.	Max.	Unit	Remark
1	Nominal frequency		27.0000000		MHz	-
2	Supply voltage (V_{DD})	1.63	-	3.63	V	V_{DD} ±5% variation
3	Current consumption	-	-	3.5	mA	V_{DD}=3.3V
4	Operating temperature range	-40	-	+125	°C	-
5	Storage temperature range	-55	-	+125	°C	-
6	Moisture sensitivity level		Level 1		°C	IPC/JEDEC J-STD-020F
7	ESD		HBM ≥ 2000V		-	JESD22-A114-B

2.2 Output characteristics

#	Parameter	Min.	Typ.	Max.	Unit	Remark
1	Output type		CMOS		-	-
2	Standard output load	-	15	-	pF	-
3	Output voltage high	90%V_{DD}	-	-	V	Level "1"
4	Output voltage low	-	-	10%V_{DD}	V	Level "0"
5	Rise time	-	-	4.5	ns	10% to 90% output swing
6	Fall time	-	-	4.5	ns	90% to 10% output swing
7	Duty cycle	45	50	55	%	Measured 50% of waveform
8	Start-up time	-	-	5	ms	-

2.3 Output enable / disable function

#	Parameter	Min.	Typ.	Max.	Unit	Remark
1	Output enable	70%V_{DD}	-	-	V	-
2	Output disable	-	-	30%V_{DD}	V	-

2.4 Frequency stability

#	Parameter	Min.	Typ.	Max.	Unit	Remark
1	Frequency stability	-50	-	+50	ppm	Within -40 to +105°C refer to frequency at 25°C
		-100	-	+100		Within +105 to +125°C refer to frequency at 25°C
2	Frequency aging	-3	-	+3	ppm	1st year

Measure equipment: Electrical characteristics is measured by S&A 280B or equivalent.

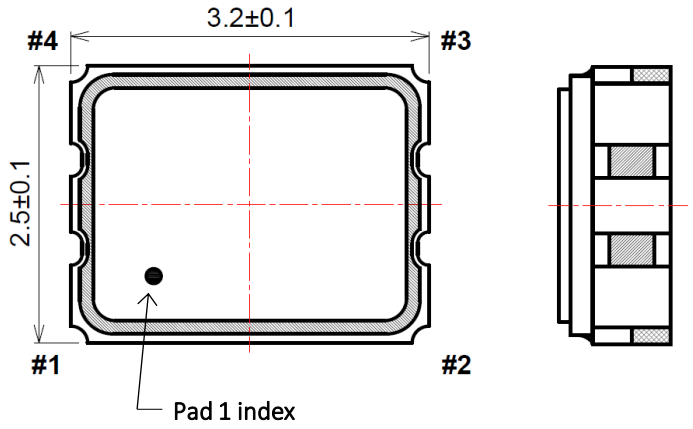
Standard atmospheric conditions:

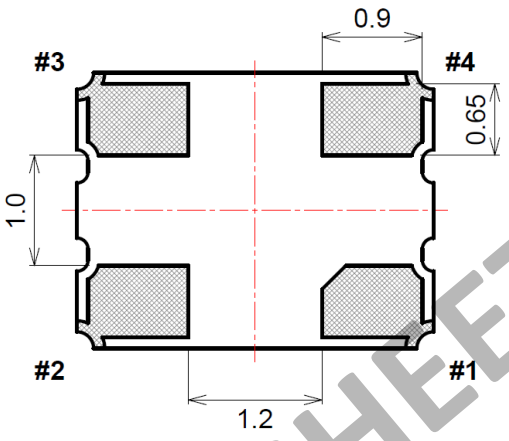
Unless otherwise specified, the standard environmental conditions for performance measurement and tests are under ambient temperature at (25±3)°C and relative humidity: 40% to 70%.

PRELIMINARY DATASHEET

3. Product Design

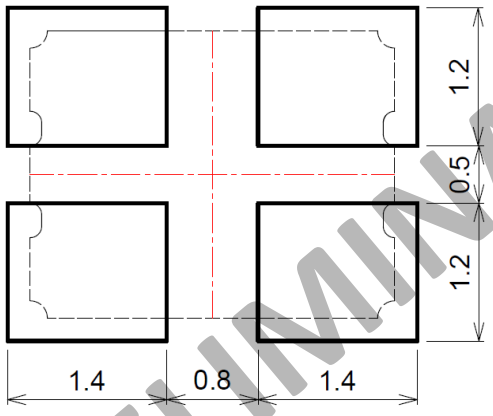
3.1 Package dimensions and pad functions (Unit : mm)



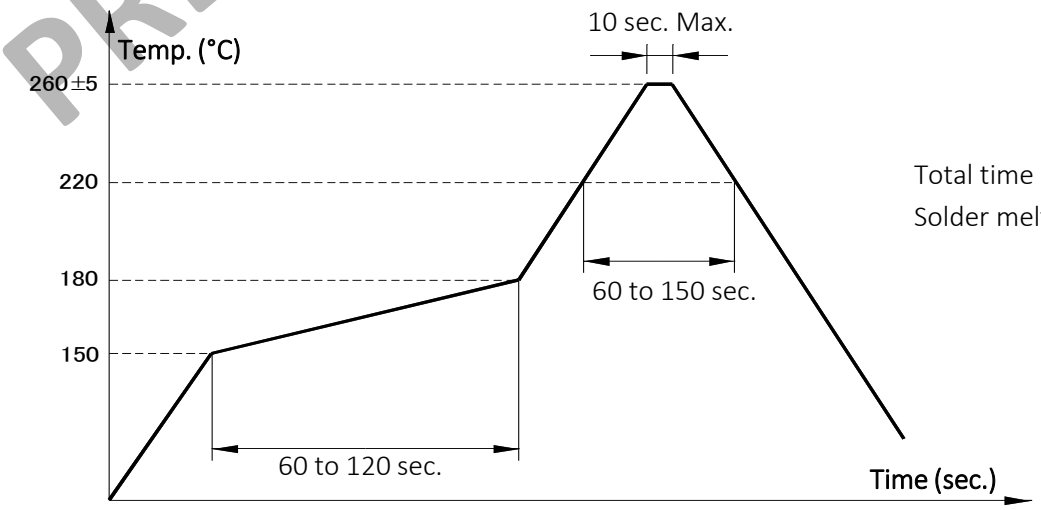


Pad	Function	Symbol
#1	Output enable	OE
#2	Ground	GND
#3	Output	OUT
#4	Power supply	V_{DD}

3.2 Recommended land pattern (Unit : mm)



3.3 Recommended reflow profile

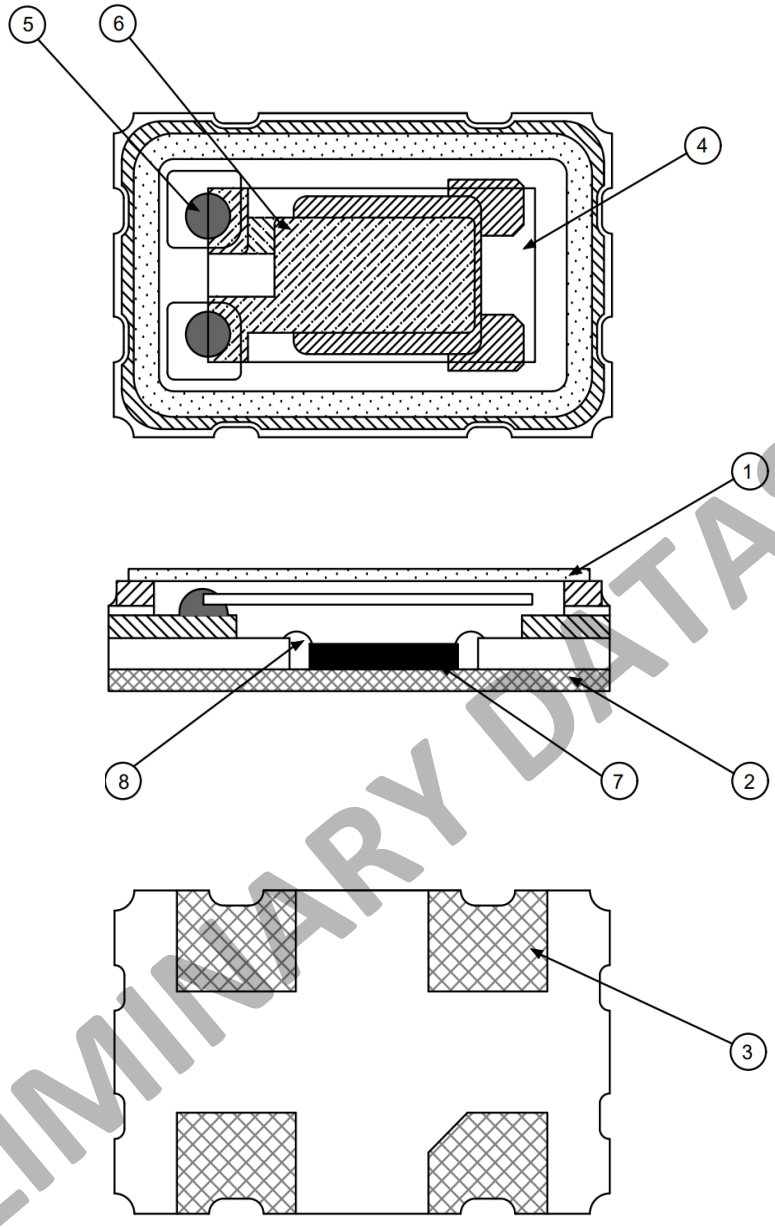


Total time : 360 sec. Max.
Solder melting point : 225°C

PRELIMINARY DATASHEET

3. Product Design (Cont.)

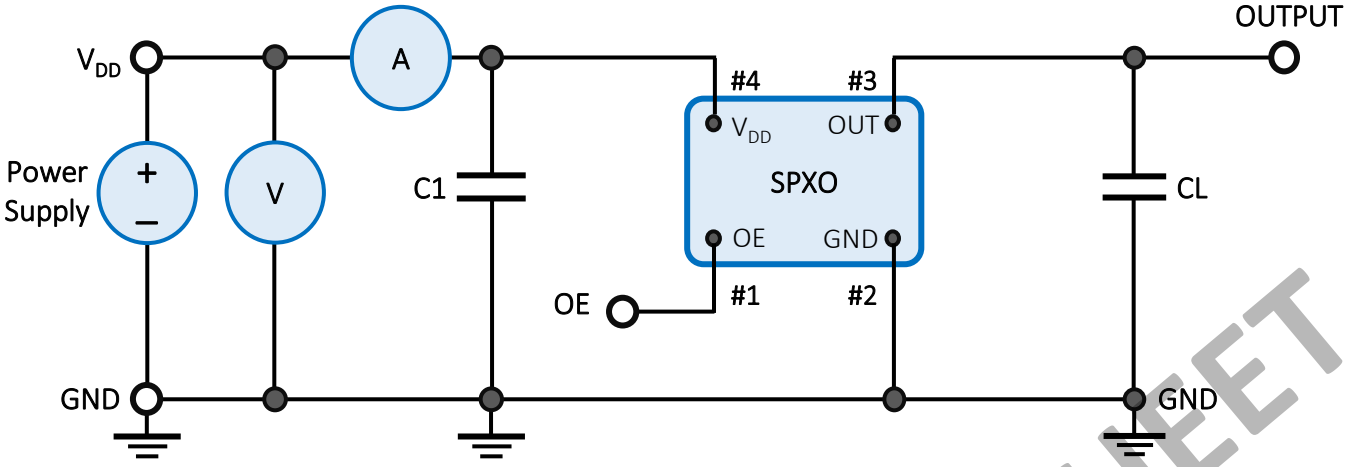
3.4 Illustration to product structure



PRELIMINARY DATASHEET

#	Components	Materials	Finish/Specifications
1	Cap (Lid)	Kovar (Fe)	-
2	Base (Package)	Ceramic (Al_2O_3)	Alumina ceramics
3	Pad (Package)	Au	Tungsten metallization + Ni plating + Au plating
4	Crystal blank	SiO_2	-
5	Conductive adhesive	Ag	Silicone resin
6	Electrode	Noble metal	-
7	IC chip	Silicon (Si)	-
8	Bonding wire	Au	-

4. Testing Circuit



External Components:

Parts	Function	Recommended
C1	AC noise bypass for V_{DD}	10nF
CL	Load capacitance	15pF

Enable Control

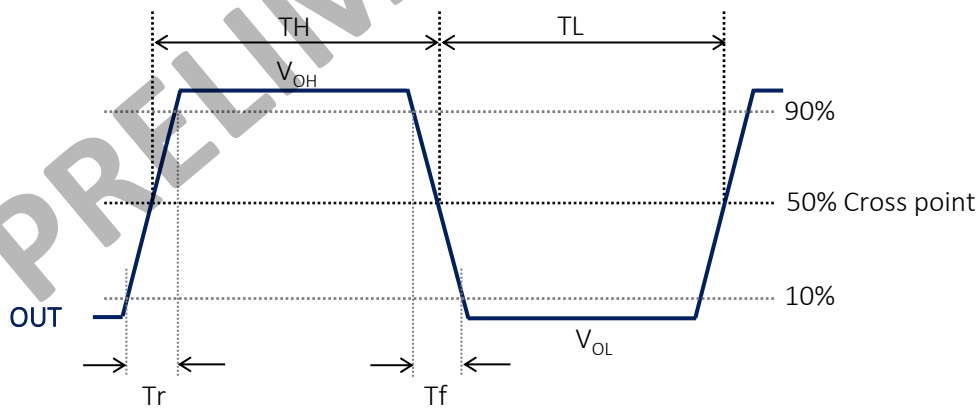
Pad 1 input	Pad 3 output
Level High or open	Normal operation
Level Low	Output stopped

Note 1 : All the testing equipment are 50Ω terminated.

Note 2 : OE terminal is open connection except OE function test.

Note 3 : Power supply decoupling capacitor is recommended

5. Waveform Conditions



PRELIMINARY DATASHEET

6. Reliability

6.1 Reliability test items (1) (based on AEC-Q100 Rev.H)

#	Item	Stress and Test Condition	Reference
1	Preconditioning	bake 125°C 24 hours, MSL1, 85°C/85% RH, 168 hours, reflow x3 times.	JEDEC J-STD-020, JESD22-A113
2	Temperature-humidity-bias or biased HAST	Preconditioning before stress. THB (85℃/85%RH for 1000 hours) or HAST (130°C/85%RH for 96 hours, or 110℃/85%RH for 264 hours).	JEDEC JESD22-A101 or A110
3	Autoclave or unbiased HAST or temperature-humidity (without Bias)	Preconditioning before stress. AC (121℃/15psig for 96 hours) or TH (85℃/85%RH for 1000 hours) or unbiased HAST (130°C/85%RH for 96 hours, or 110 ℃/85%RH for 264 hours)	JEDEC JESD22-A102, A118, or A101
4	Temperature cycling	Preconditioning before stress. Grade 0: -55℃ to +150℃ for 1500 cycles or equivalent. Grade 1: -55℃ to +150℃ for 1000 cycles or equivalent. Grade 2: -55℃ to +125℃ for 1000 cycles or equivalent. Grade 3: -55℃ to +125℃ for 500 cycles or equivalent.	JEDEC JESD22-A104 and Appendix 3
5	High temperature storage life	+200℃ T_a for 72 hours.	JEDEC JESD22-A103
6	High temperature operating Life	Grade 0: +150℃ T_a for 1000 hours. Grade 1: +125℃ T_a for 1000 hours. Grade 2: +105℃ T_a for 1000 hours. Grade 3: +85℃ T_a for 1000 hours. V_{DD} max.	JEDEC JESD22-A108
7	Solderability	Perform 8 hour steam aging prior to testing (1 hour for Au-plated leads). (260 ± 5)℃,(5 ± 1)sec., immersing depth >0.5mm.	JEDEC J-STD-002
8	Physical dimensions	See applicable JEDEC standard outline and individual devicespec for significant dimensions and tolerances.	JEDE JESD22-B100 and B108, AEC Q003
9	Electrostatic discharge human body model	2kV HBM.	AEC Q100-002

PRELIMINARY DATASHEET

6. Reliability (Cont.)

6.2 Reliability test items (2) (based on AEC-Q100 Rev.H)

#	Item	Stress and Test Condition	Reference
10	Electrostatic discharge charged device model	750V corner pins, 500V all other pins.	AEC Q100-011
11	Latch-up	Maximum ambient operating temperature, maximum operating voltage, 100mA.	AEC Q100-004
12	Mechanical shock	Y1 plane only, 5 pulses, 0.5 msec duration, 1500 g peak acceleration.	JEDEC JESD22-B110
13	Variable frequency vibration	20 Hz to 2 kHz to 20 Hz (logarithmic variation) in >4 minutes, 4X in each orientation, 50 g peak acceleration.	JEDEC JESD22-B103
14	Constant acceleration	Y1 plane only, 30 K g-force.	MIL-STD-883 Method 2001
15	Gross/fine leak	Any single-specified fine test followed by any single-specified gross test.	MIL-STD-883 Method 1014
16	Package drop	Drop part on each of 6 axes once from a height of 1.2m onto a concrete surface.	AEC-Q100
17	Internal water vapor	100°C, moisture <5000ppm.	MIL-STD-883 Method 1018

PRELIMINARY DATASHEET

7. Marking and Packing

7.1 Marking definition

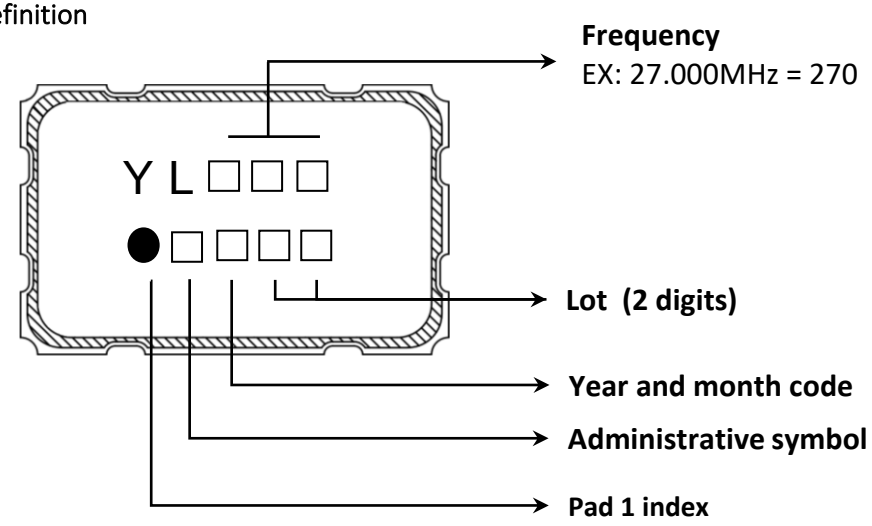
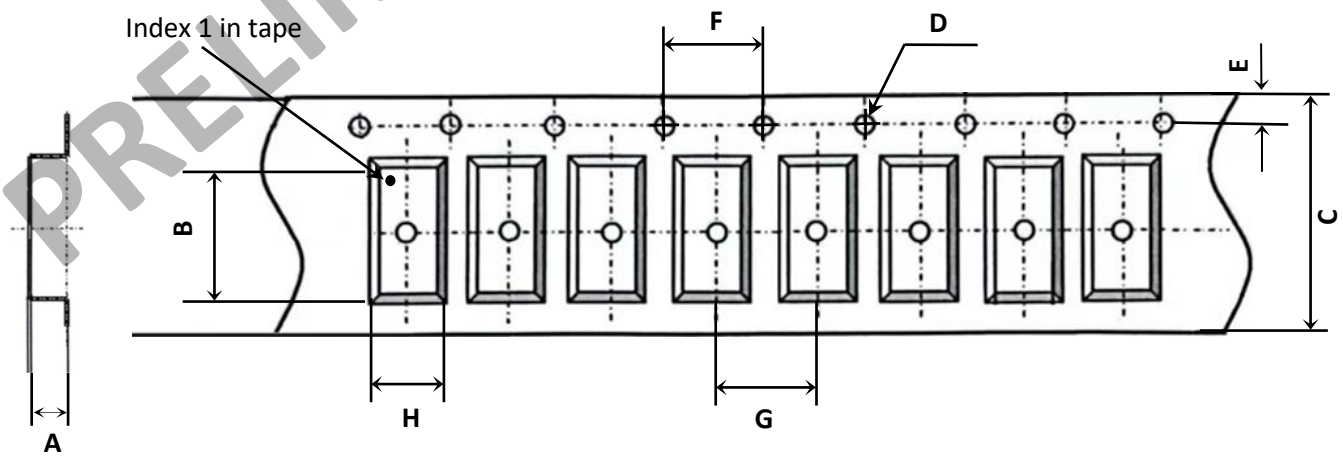


Table of Year and Month code

Year \ Month	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
2021	2025	A	B	C	D	E	F	G	H	J	K	L	M
2022	2026	N	P	Q	R	S	T	U	V	W	X	Y	Z
2023	2027	a	b	c	d	e	f	g	h	j	k	l	m
2024	2028	n	p	q	r	s	t	u	v	w	x	y	z

7.2 Packing (EIA-481-2)

8mm-4mm, 3,000pcs/reel, Φ178



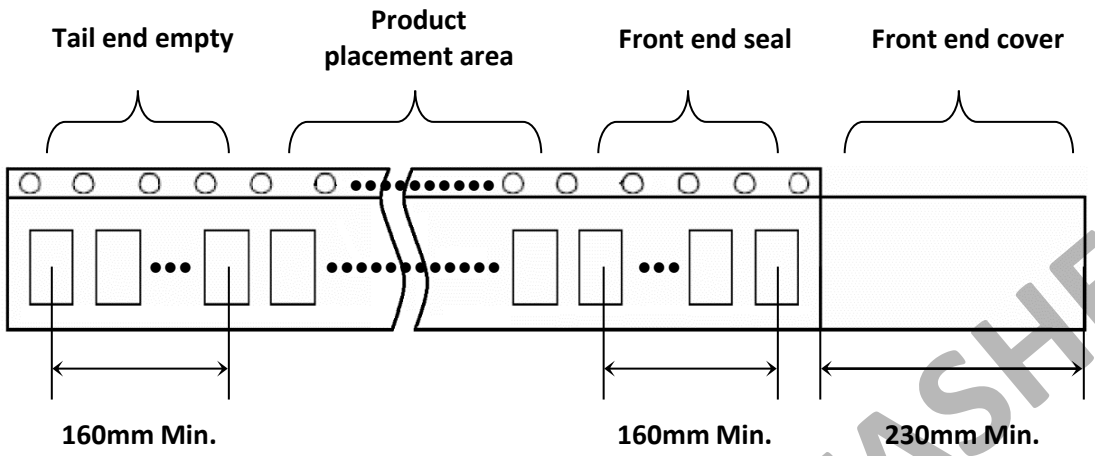
Unwinding direction

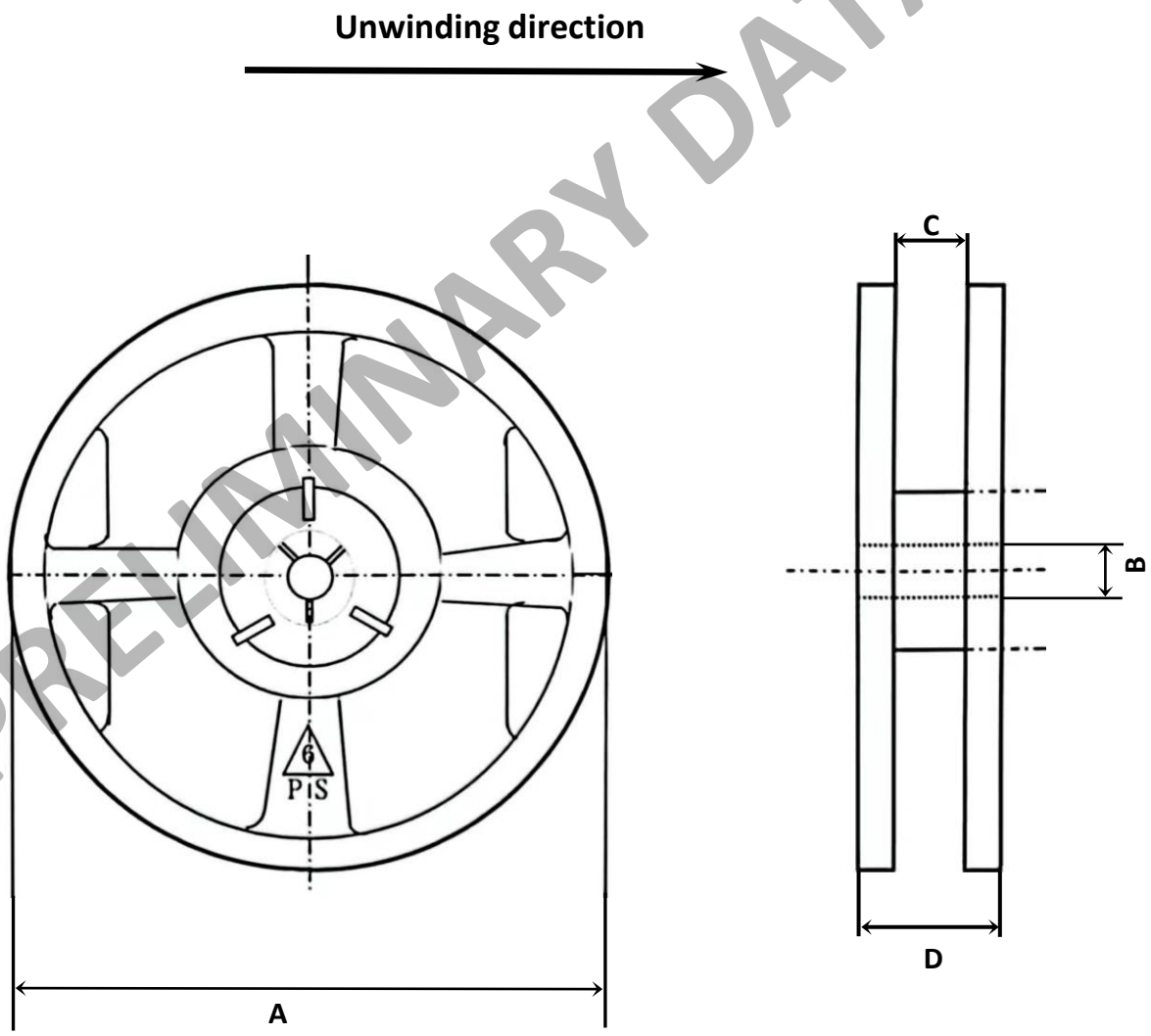
Tape dimension (Unit : mm)							
A	B	C	D	E	F	G	H
1.45±0.05	3.50±0.1	8.0±0.3	$1.50_{-0}^{+0.1}$	1.75±0.1	4.00±0.2	4.00±0.1	2.80±0.1

PRELIMINARY DATASHEET

7. Marking and Packing (Cont.)

7.2 Packing (EIA-481-2) (Cont.)





3,000 pcs/reel

Reel dimension (Unit : mm)			
A	B	C	D
178±2.0	13.2±0.5	9.0±0.5	11.5±1.4

PRELIMINARY DATASHEET

7. Marking and Packing (Cont.)

7.3 SMD product packing standard

Out-going packing instruction

Reel packing	Inner packing	Carton
Name: reel Standard: diameter 18cm Material: plastics	Name: bubble wrap Standard: 430×330×20mm Material: HDPE Quantity: 15 reels	Name: carton Standard: 400×400×280mm Material: AB corrugated paper Quantity: 4 bags
		
		

The label instruction

Label drawing	Mark	Name of article	Items	Size	Printing
	L1	Bar Code Label (Chintz Paper)	1.Part No. 2.Lot No. 3.Q'ty 4.Freq	70x50mm	White
	L2	Bar Code Label (Chintz Paper)	1.Part No. 2.Date Code 3.Q'ty 4.Freq	70x50mm	White

Remark: The above instruction of label drawing is used for template and may vary with different product specifications . If customer has specified requirements for labels packaging, please provide the operation procedure.

Product storage conditions:

[1] Temperature: 15 to 35°C.

[2] Humidity: 30 to 70% RH.

[3] Time: within 6 months after delivery.

[4] Please store the products in a dry, clean, well-ventilated area and avoid direct sunlight exposure, heat, and vibration.

PRELIMINARY DATASHEET

8. Environmental substance

#	Banned substances	Max. concentration (ppm; mg/kg)	
		Products	Packing
1	Cadmium (Cd) and cadmium compounds 镉及镉化合物	100	100
2	Lead (Pb) and lead compounds 铅及铅化合物	1,000	100
3	Mercury (Hg) and mercury compounds 汞及汞化合物	1,000	100
4	Hexavalent-chromium VI (Cr+6) 六价铬化合物	1,000	100
5	Polybrominated biphenyls (PBBs) 聚溴联苯 PBB	1,000	N/A
6	Polybrominated diphenyl ethers (PBDEs) 聚溴二苯醚 PBDE	1,000	N/A
7	Di (2-ethylhexyl) phthalate (DEHP) 邻苯二甲酸二(2-乙基己基)酯 DEHP	1,000	N/A
8	Butyl benzyl phthalate (BBP) 邻苯二甲酸丁苄酯 BBP	1,000	N/A
9	Dibutyl phthalate (DBP) 邻苯二甲酸二丁酯 DBP	1,000	N/A
10	Diisobutyl Phthalate (DIBP) 邻苯二甲酸二异丁酯 DIBP	1,000	N/A
11	Fluorine (F), Chlorine (Cl), Bromine (Br), Iodine (I) 氟(F)、氯(Cl)、溴(Br)、碘(I)	900, 900, 900, 900 Note : Br + Cl < 1,000	N/A
12	Heavy metals (Hg, Cd, PB, Cr+6, PBBs and PBDEs) in packing materials 包装材料中重金属(汞、镉、六价铬、铅、PBB、PBDE)之总量	N/A	100 铅(Pb) + 镉(Cd) + 汞(Hg) + 六价铬(Cr+6) <100ppm
13	(SVHC) Substances of very high concern 高度关注物质	1,000	N/A

PRELIMINARY DATASHEET