Product Specification
TCXO

Customer	
Model	6WG1920004
Size	2016
Frequency	19.200000MHz
Type	VC-TCXO
Vcc	+2.80 V
Vcont	+1.4 ± 1.0V
AFC Range	±8.0 ~ ±15.0ppm
Temp.	±0.5ppm max.@-30 ~ +85℃
Initial Frequency	±2.0ppm max.(After 2times reflow)

Issued Date	2019.06.05
Revised Date	2020.03.24
Prepared part	R&D
Drawn	Han Shuang
Checked	Kuro Peng
Approved	Jay Lee

1. Electrical Characteristics

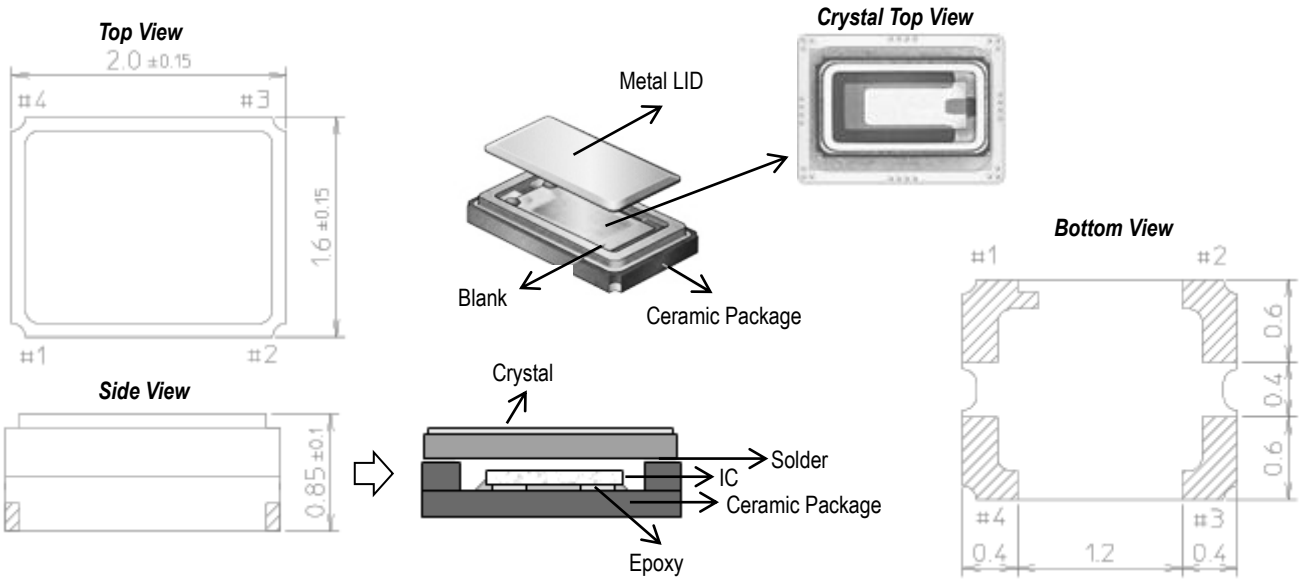
Parameter		Value	Conditions
Frequency		19.200000MHz	
Supply Voltage(Vcc)		+2.8V±5%	
Output Load		10kohm//10pF±10%	
Auto Frequency Control (AFC)		±8.0 ~ ±15.0ppm	+1.4± 1.0V
Output Level		0.8Vp-p Min.	Clipped sine wave (DC-coupled)
Current		1.5mA max.	10koms//10pF±10%
Duty Cycle		50±10%	
Operating Temperature Range		-30~+85℃	
Storage Temperature Range		-30~+85℃	
Initial Frequency Tolerance		±2.0ppm max.	After 2times reflow*
Frequency Stability	vs. Temperature(-30 ~ +85℃)	±0.5ppm max.	Referenced to +25℃ frequency
	vs. Supply Voltage	±0.1ppm max.	+2.8V±5%
	vs. Load	±0.1ppm max.	10koms//10pF±10% each
	vs. Aging	±1.0ppm max.	1st Year
Start-up Time	vs. Output Level	2ms max.	More than 90% of final amplitude
Phase Noise		-130dBc/Hz max.	1KHz offset

*Notes:

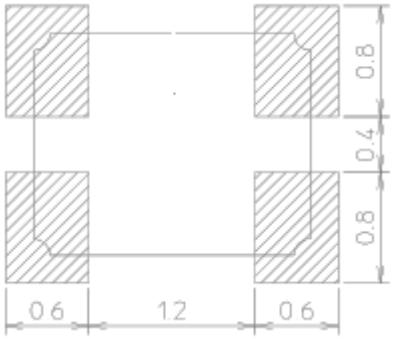
- Please leave after reflow in 2h or more at room ambient

2. Outline Specification

Unit： mm

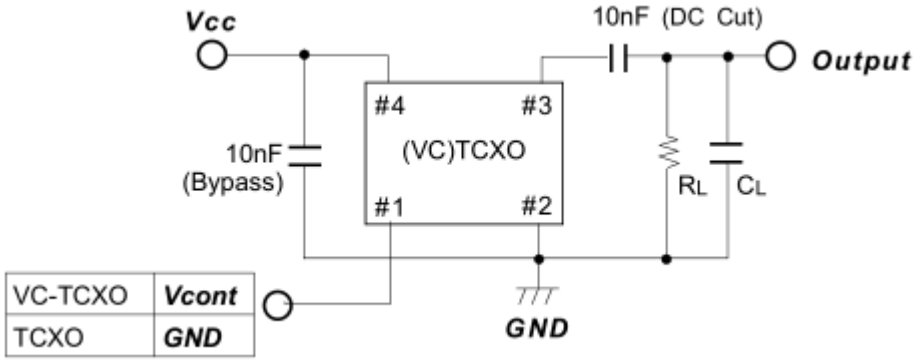


Recommended Land Pattern



Pad No.	Connection	
	TCXO	VC-TCXO
#1	GND	Vcont
#2	GND	GND
#3	Output	Output
#4	Vcc	Vcc

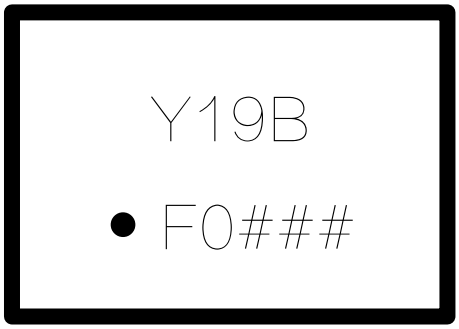
Measurement Circuit



Notes：

- Please connect a bypass capacitor closely to Vcc Pad.
- Load capacitance (CL) includes probe and test board capacitance.

3. Marking Specification



●Mark-1: Y (①) 19B (②~④)

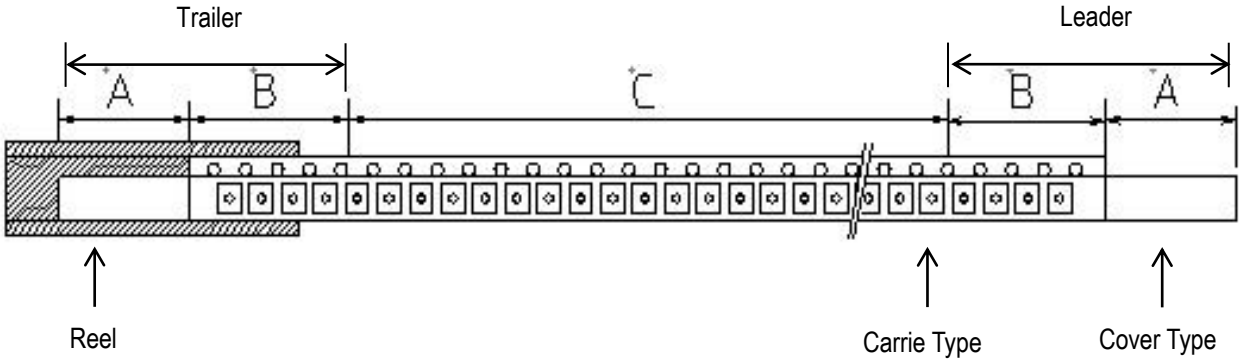
●Mark-2: ● (①) F0 (②~③) ### (④~⑥)

Mark-1		
Digit order	**Symbol**	**Explanation**
1	Y	YL(YouLian)
2~4	19B	Frequency
Mark-2		
Digit order	**Symbol**	**Explanation**
1	●	Index
2~3	F0	Serial Number(A0~Z9)
4~6	###	Production Year + Month + Day

Frequency:19B					
Symbol	**Frequency [MHz]**	**Symbol**	**Frequency [MHz]**	**Symbol**	**Frequency [MHz]**
16B	16.367667	13A	13.000000	40A	40.000000
16C	16.367000	19B	19.200000	38B	38.400000
16D	16.367600	26A	26.000000		
16E	16.368000	32A	32.000000		
16F	16.369000	32B	32.768000		

4. Packing Specifications

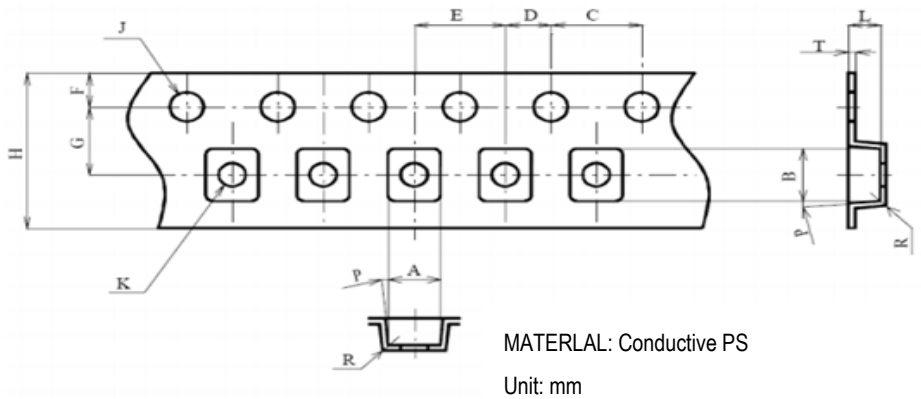
Basic Taping Specification



A	Cover tape only	200mm min.
B	Empty carrier tape	300mm min.
C	Component Section	

Notes:
- Insert TCXO product in carrier tape
- Attach cover tape using heat pressing method

Carrier Tape (8mm)

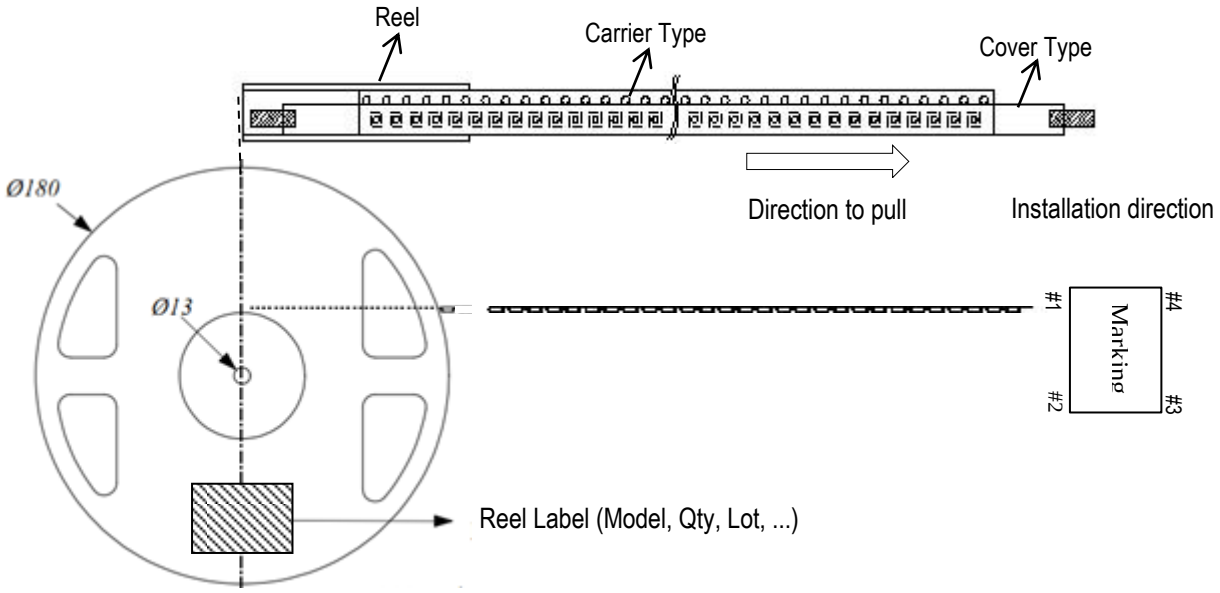


MATERLAL: Conductive PS

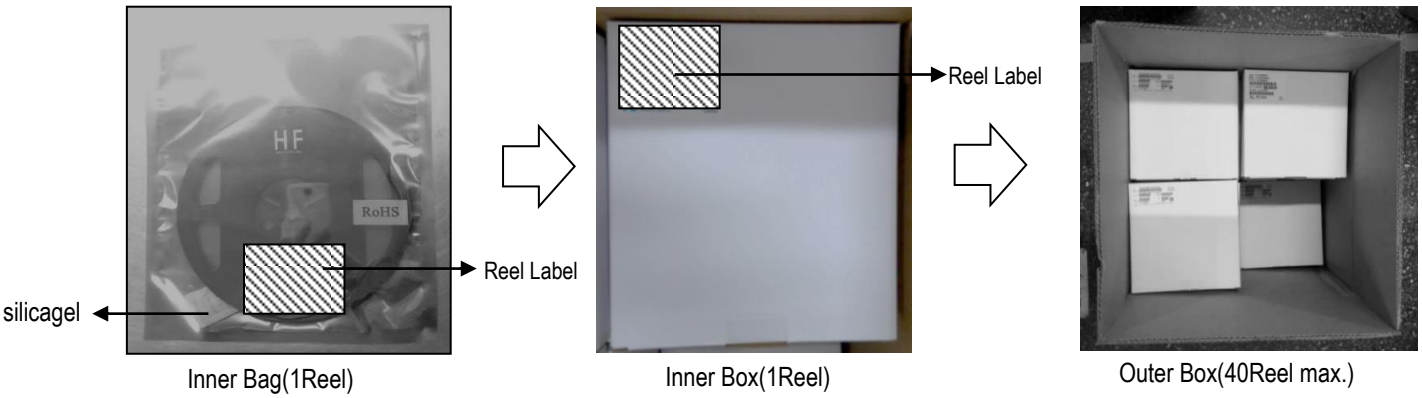
Unit: mm

Symbol	A	B	C	D	E	F	G
Dimension	2.3±0.1	2.7±0.1	4.0±0.1	2.0±0.05	4.0±0.1	1.75±0.1	3.5±0.05
Symbol	H	J	K	L	P	T	R
Dimension	8.0±0.2	Φ1.5+0.1/-0	Φ1.2±0.1	1.4±0.1	5° max.	0.3±0.05	R0.3 max.

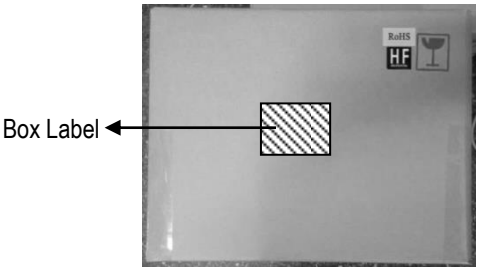
Reel Taping



Inner Bag / Inner Box / Outer Box



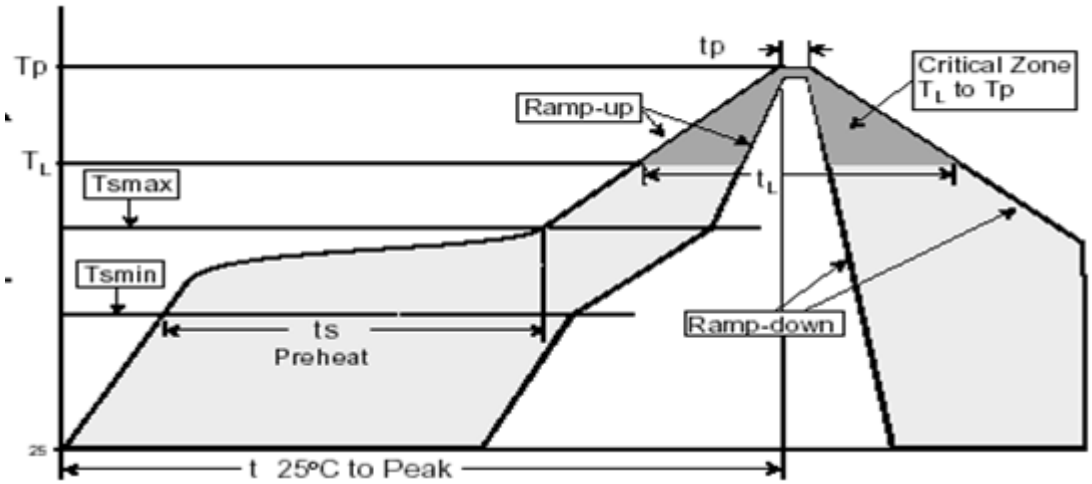
Reel	Inner Bag	Inner Box	Outer Box
3,000pcs	3,000pcs	3,000pcs	120,000pcs max.



5. Reliability Specifications

	Test Item	Test Condition	Criteria
1	Preconditioning	125'C 24Hr → 85'C,85%RH 168Hr → 3times reflow It shall be measured after 4Hr to 12Hr at room temperature & humidity	±1.0ppm
2	Drop	Preparation: Test pieces should be fixed on the dummy load with 120~150g weights Condition: Height 150cm onto Iron-plate Drop times: 3 times in 6 mutually perpendicular axes, 1 time random drop total 19 times Condition: Height 120cm onto Iron-plate Drop times: 2 times in 6mutually perpendicular axes Total drop times: 31 times	±1.0ppm
3	High Temp. & Humidity Storage	85'C,85%RH 240Hr It shall be measured after 4Hr to 12Hr at room temperature & humidity	±1.0ppm
4	Thermal shock	-40'C/30min↔ 85'C/30min, 100cycles It shall be measured after 4Hr to 12Hr at room temperature & humidity	±1.0ppm
5	Vibration	20~2000Hz, PSD 0.053g2/Hz, X.Y.Z direction,15min/direction	±1.0ppm
6	High Temp. Storage	125'C, 240Hr	±1.0ppm
7	Low Temp. Storage	-55'C, 240Hr	±1.0ppm
8	Solderability	Precondition: 105'C, 100%RH, 4Hr Condition:235±5'C for 3±0.5sec, Solder Pot	90%
9	Solder Heat Resistance	260±5'C, 10±1sec, Solder Pot It shall be measured after 2Hr to 4Hr at room temperature & humidity	±1.0ppm
10	ESD(Electrostatic Discharge) Human Body Model	C = 100pF, V = ±1KV, R = 1.5kohm, 3times	±1.0ppm

6. Recommended Reflow Profile



1	Preheat -Temp. Min (Tsmin) -Temp. Max (Tsmax) -Time (ts)	 150'C 200'C 60~180sec
2	Primary Heat -Temp. (TL) -Time (tL)	 220'C 60~150sec
3	Peak -Temp. (Tp) -Time (tp)	 260'C 10sec max.